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A COLOR/GRADIENT PRE- AND POST- PROCESSOR FOR 2-D
FINITE ELEMENT STRESS ANALYSIS PROGRAMS(U) ARMY
BALLISTIC RESEARCH LAB ABERDEEN PROVING GROUND MD

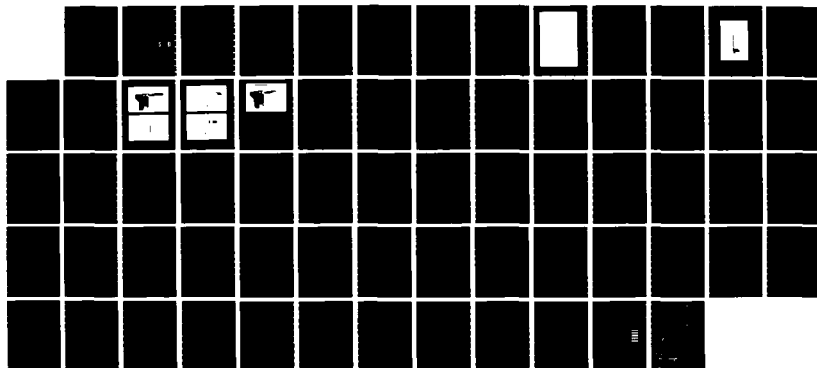
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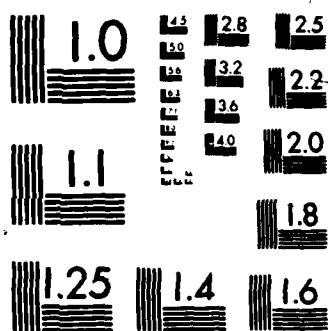
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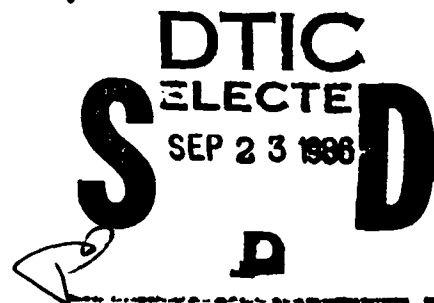
TECHNICAL REPORT BRL-TR-2736

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A COLOR/GRADIENT PRE- AND POST- PROCESSOR FOR 2-D FINITE ELEMENT STRESS ANALYSIS PROGRAMS

James M. Bender

June 1986



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US ARMY BALLISTIC RESEARCH LABORATORY
ABERDEEN PROVING GROUND, MARYLAND

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<p>jmk</p> <p>A pre- and post-processor of finite element data for use on a color graphics microcomputer has recently been developed, within the Mechanics & Structures Branch at the U.S. Army's Ballistic Research Laboratory. The entire data file, which includes information for gridding, material properties and loading schemes, can be generated and debugged locally on a microcomputer before being sent to the mainframe computer. Before the emergence of advanced, large</p> <p>(continued on other side)</p>			

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20. memory microcomputers, the preprocessing was performed interactively with the mainframe computer which consumed a considerable amount of wall-clock time. Another advantage of pre-processing on microcomputers is that the mainframe is less burdened by interactive usage and is returned to the batch mode allowing it to perform more jobs in less time.

The post-processor transforms the output data into a representative color, denoting a component, and intensity of that color, denoting a normalized stress level in the element. This allows the analyst to examine the state of stress in a multi-component structure in a single picture. For effective stress the stresses are normalized with respect to the material yield strength in each component. For the three unidirectional and shear stresses the elements comprising each component are searched for the maximum value and stresses are normalized to that value. The maximum stress levels are listed in a key at the top of the display. This process reduces the need for printed output to a backup-only basis.

Unidirectional and shear stresses
key at top of display

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I. INTRODUCTION

The use of the finite element method of stress analysis to study artillery projectiles has been prevalent for at least the past decade. The complexity of these projectiles is growing steadily and likewise is the need for highly accurate and realistic finite element methods. What is presented here is not a new finite element code but a new, highly understandable method of grid generation (the pre-processor) and stress output display (the post-processor). The pre- and post-processor PREPPY was written within the U.S. Army's Ballistic Research Laboratory for a 2-D axisymmetric finite element code.¹ The code takes full advantage of the color graphics capabilities of a microcomputer system.

II. BACKGROUND

Until the onset of high technology warfare most artillery projectiles consisted of a high explosive housed in a steel shell and capped with a fuze. Today's modern arsenal still includes high explosive types but also includes many cargo-carrying varieties in which the payload is disseminated through an expellable base at the rear of the projectile.² An ejection charge housed in the nose cone is initiated by one of many types of fuzes. The expanding gases push on the payload which in turn pushes on the base and shears the screw threads coupling it to the body. The cargo, which could be grenades, land mines or smoke pellets, for example, then fall to the ground, so it is obvious the many components of these projectiles must be accurately modeled in the finite element grid.

III. PRE-PROCESSOR

One can imagine that a structure made of three different materials, say, steel, plastic and aluminum can have up to ten materials in the finite element domain. These include the three real materials and as many as seven artificial materials which could be tailored to behave as screw threads, interfaces or voids between any two of the materials. A natural course of action would be color coding as in the pre-processor of PREPPY.

PREPPY is a computer program which can be used on a microcomputer to pre-process the input data file and send it on its way to the mainframe computer undisturbed. The program enables the user to generate and de-bug the grid locally which is less costly and less time consuming than the old method of interacting with the mainframe computer. The mainframe computer also benefits in that it is not burdened with interactive usage and thereby is free to work in the batch mode for which it was designed.

¹ Jones, R.M., Crouse, J.G., "SAAS II Finite Element Stress Analysis of Axisymmetric Solids with Orthotropic, Temperature Dependent Material Properties," Aerospace Corporation, San Bernadino, CA, September 1968.

² Bender, J.M., Burns, B.P., "Use of the Finite Element Method of Stress Analysis as an Aid in the Design of Large and Small Caliber Projectiles," Proceedings of the 2nd Annual ASME Computer Engineering Conference, 1982.

PREPPY reads the input data file in the format identical to that used in the main program. It creates a 1000 x 11 array containing 11 bits of information about each element, including the element number, material identification number (1 through 10), the x- and y- coordinates of the four corners, and the yield strength of the element material. This array is then permanently stored on disk and is available to create color coded grids as in Figure 1 or numbered element grids as in Figure 2. The color coded grid is also accessed by the post-processor for displaying output data.

Figure 3 illustrates how the manufacturer's drawings are transformed into a finite element grid. Typically only the rear portion of projectiles are analyzed since that is where body forces accumulate in the severe in-bore phase of the launch. Generally, the loads on projectiles consist of propelling charge pressure, axial acceleration and rotating band pressure as shown in Figure 4. In the case shown, the rotating bands exert an inward-acting radial pressure of about 30 kpsi. Propellant gasses exert a pressure of about 50 kpsi to the base up to the rotating band. The resulting axial in-bore acceleration is approximately 15,000 g's .

When the user is satisfied that the grid and loading scheme are in order the microcomputer can be placed in the terminal mode and transfer the file to the mainframe computer for execution.

IV. POST-PROCESSOR

The main program to which the data file is sent includes a routine to write selected output data to a file which is easily accessed by the microcomputer acting in the terminal mode. After the file is transferred to disk the microcomputer is switched back to command mode where the post-processor of PREPPY will go to work.

Up to this point post-processing was performed by hand numbering the finite element grid and searching through reams of paper, matching printed data to the grid. If one was so inclined, colored highlighters could be used to color in elements according to material and/or stress level. This procedure can be very time consuming and tedious, especially when performing parametric studies which could result in as many as twenty output files. The post-processor of PREPPY has made this method obsolete. PREPPY will automatically generate colored stress output by the following method. First, PREPPY accesses the element information array developed during pre-processing. The eleventh column of this array contains the color code number (0 through 1) for each element. As examples, 0.1 will decode to the color red, 0.2 decodes to orange, 0.5 decodes to blue and so forth. However, this number (hue) is only one of three numbers needed for full color description. The two remaining numbers (also 0 through 1) are the intensity and luminosity. The luminosity, or brightness, is left at the value 1.0 for maximum brightness. However, the intensity value will be varied according to the stress level. The element will retain its color code but range in appearance from white through pink to red to denote low through medium to high stress levels respectively in elements color coded by red. Red for example, denotes aluminum. In a like manner, the other nine distinct colors (materials) are coded. The level of intensity is determined by accessing the 1000 x 5 stress output array which is transferred to the microcomputer's disk by the mainframe computer. This array contains the axial, radial, hoop, shear



Figure 1. Color-Coded Finite Element Grid of the Rear Region of an Artillery Projectile

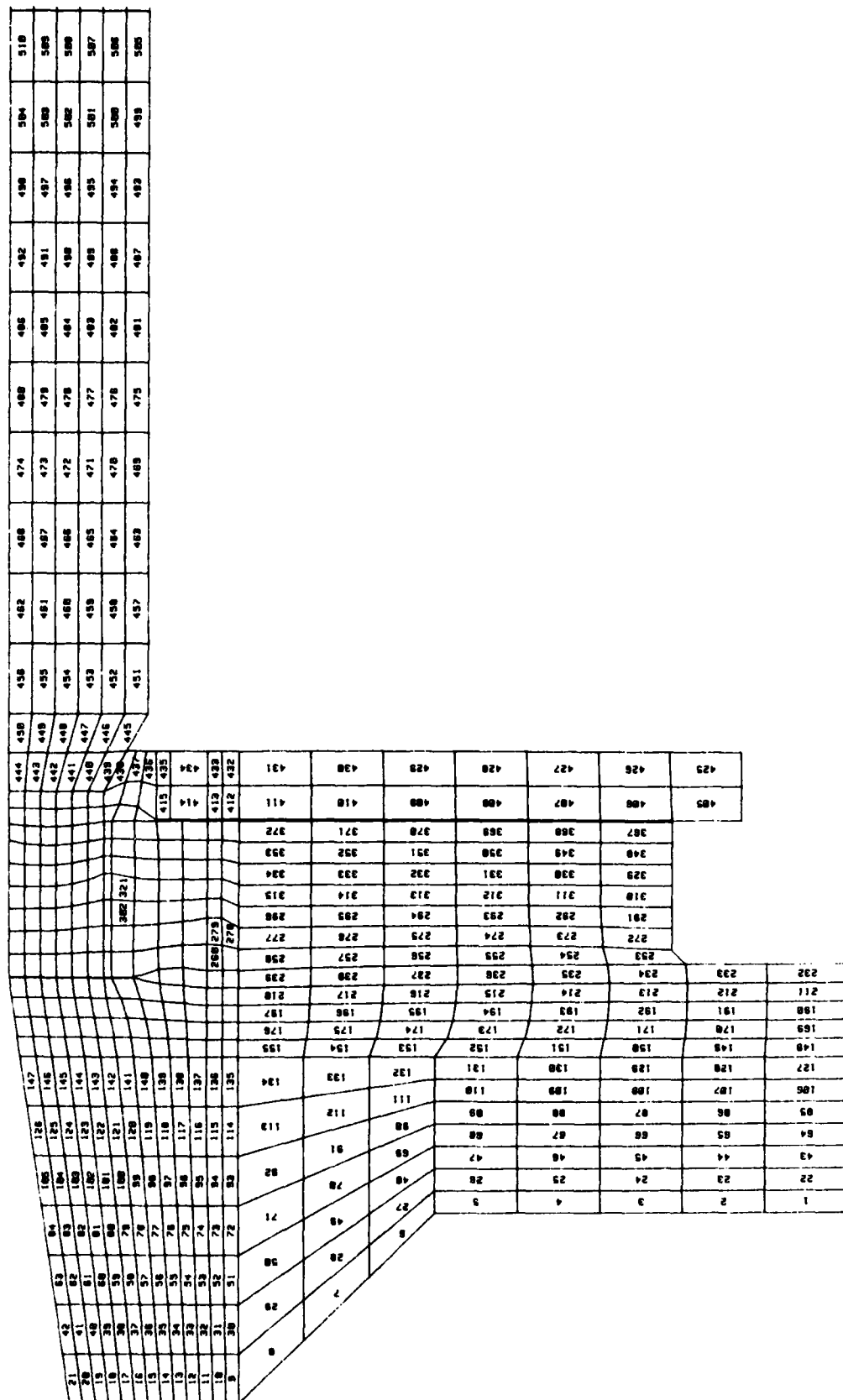


Figure 2. Numbered Element Grid

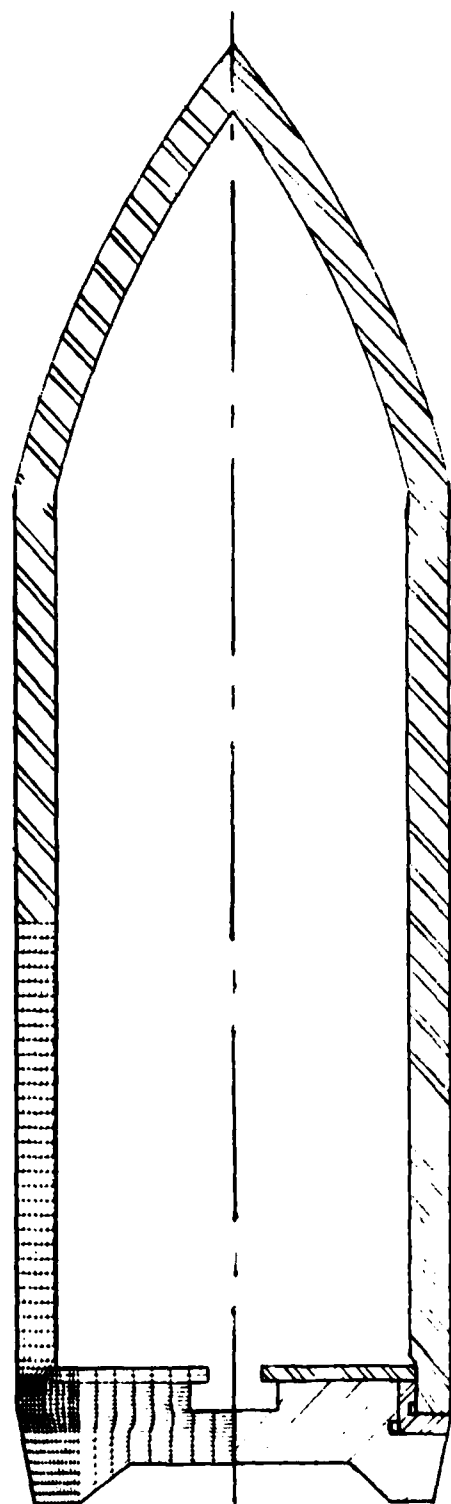


Figure 3. Drawing of Projectile and Finite Element Grid Reflection

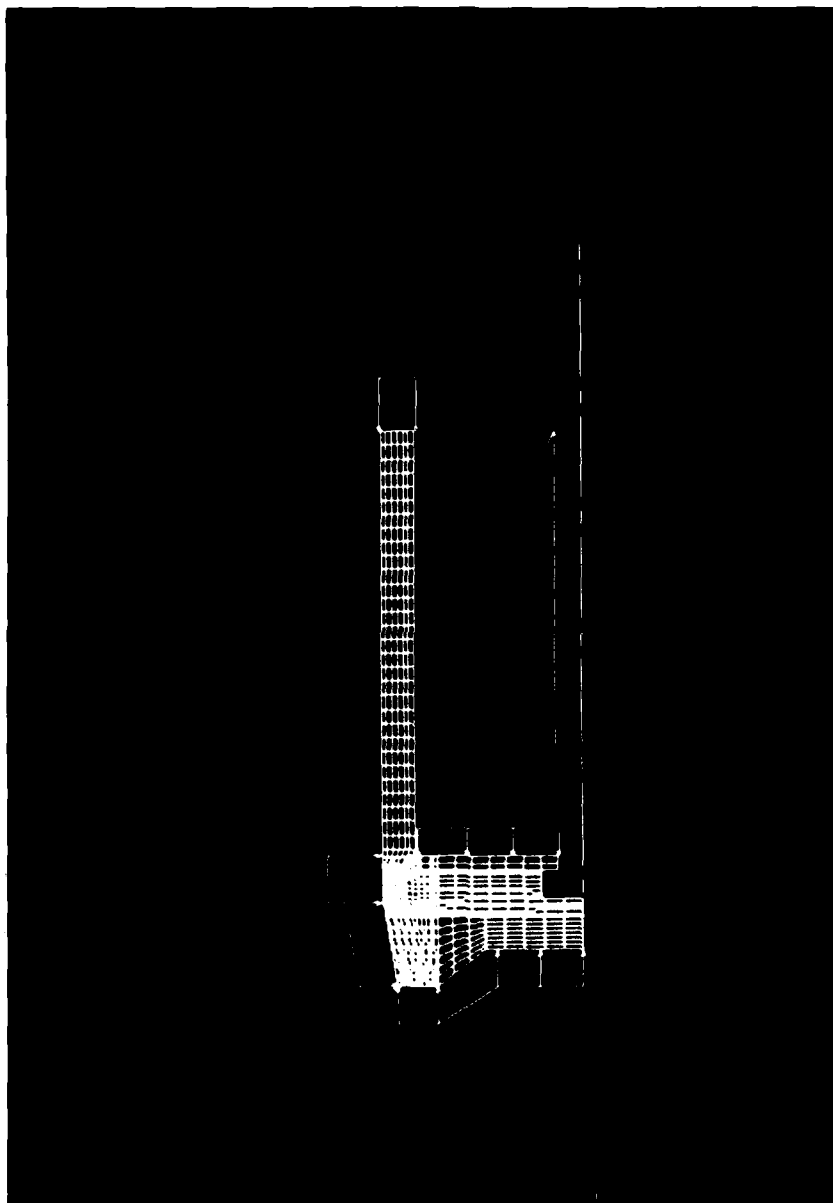


Figure 4. Loads on the Projectile During Launch

and effective stress^{3,4} levels for each element. For the effective stress the value is picked off the output array and divided by the yield point of the material of the same element on the element information array. This quotient, say 0.7 for example, will create an element with 70% intensity of the designated color. Tables 1 and 2 are partial lists of the element information array and the stress output array respectively, and illustrate the procedure.

TABLE 1

Element #	Radial Stress (psi)	Hoop Stress (psi)	Axial Stress (psi)	Shear Stress (psi)	Effective Stress (psi)
345	36,264	16,035	107,892	16,514	121,031
346	38,392	14,901	106,041	16,617	107,389
347	40,392	138,771	101,581	17,722	64,993

TABLE 2

Element #	I.D. #	LL	Coordinates UL UR LR			Yield Stress (psi)
345	2	x,y	x,y	x,y	x,y	140,000
346	2	x,y	x,y	x,y	x,y	140,000
347	4	x,y	x,y	x,y	x,y	65,000

Referring to Tables 1 and 2, for element 346 the intensity would be 107,389/140,000 or 0.767 which decodes to orange at about 77% color intensity. Element 347 decodes to blue at 64,993/65,000 or nearly 100% color intensity. This element's stress is near the yield point. Should the value exceed 102%, an "x" is placed on the element, indicating that perhaps an elastic-plastic computation is warranted.

For stress in a uniaxial direction (axial, radial, hoop, or shear) the elements must be grouped according to identification number. Each group is searched for the maximum value in each stress direction. These maximum values are listed in a key at the top of the stress plot. The same procedure is used as in effective stress to compute intensity except that the group maximum

³ Hill, R., The Mathematical Theory of Plasticity, Oxford University Press, London, England, 1950.

⁴ Thomas, T.Y., Plastic Flow and Fracture in Solids, Academic Press, New York, NY, 1961.

value replaces the yield stress in the computation. Tables 3 and 4 illustrate the procedure where Table 3 contains the group of elements with identification number 6 and Table 4 contains pertinent portions of the element information array.

TABLE 3.

Element #	Radial Stress (psi)	Hoop Stress (psi)	Axial Stress (psi)	Shear Stress (psi)	Effective Stress (psi)
23	21,962	16,123	<u>60,007</u>	1692	63,222
24	23,091	16,242	59,066	2023	63,359
25	27,211	16,397	57,243	2394	63,494
196	29,997	17,291	54,129	<u>2711</u>	64,093
197	31,035	18,121	52,449	2638	64,125
198	<u>33,323</u>	<u>19,892</u>	50,030	2469	64,210

TABLE 4

Element #	I.D. #	LL	UL	UR	LR	Yield Stress (psi)
23	6	x,y	x,y	x,y	x,y	65,000
24	6	x,y	x,y	x,y	x,y	65,000
25	6	x,y	x,y	x,y	x,y	65,000
196	6	x,y	x,y	x,y	x,y	65,000
197	6	x,y	x,y	x,y	x,y	65,000

In Table 3, the maximum values are boxed in. Element 23 would be green at 21,962/33,323 or 66% intensity for the radial stress plot. If the axial stress plot were generated element 23 would be green at 60,007/60,007 or 100% intensity since this is the highest stressed element in the axial direction. Table 4 is used to obtain the coordinates of the particular element.

Thus far only positive or tensile stresses have been examined. However, the MATRIX SEARCH routine includes provisions to search for minimum values (maximum compression) as well and groups these in a like manner as the tensile stresses. Just as negative (compression) values are ignored during the search for maximum tension in each group, positive values are ignored during the search for maximum compressive stresses. On the actual plots, the ignored elements are colored in at full intensity but at 20% luminosity for

completeness of the figure. Stressed elements appear much brighter. Figures 5 through 9 are examples of PREPPY's stress plots.

V. CONCLUSIONS

It can be seen that there are nine possible stress plots for each computer run: radial, hoop, axial, and shear all in either compression or tension (shear merely shows direction) and the effective stress. In most cases tensile stresses are given more attention since they tend to impact crack propagation and critical defect size.⁵ In practice over the past year PREPPY has been found to help the seasoned engineer by making efficient use of time and as a visual aid in communications with the higher echelons. PREPPY has also proven itself as a valuable training tool for new engineers to help them visualize and recognize stress patterns in structures.

⁵ Hertzberg, R.W., Deformation and Fracture Mechanics of Engineering Materials, John Wiley & Sons, NY, 1976.

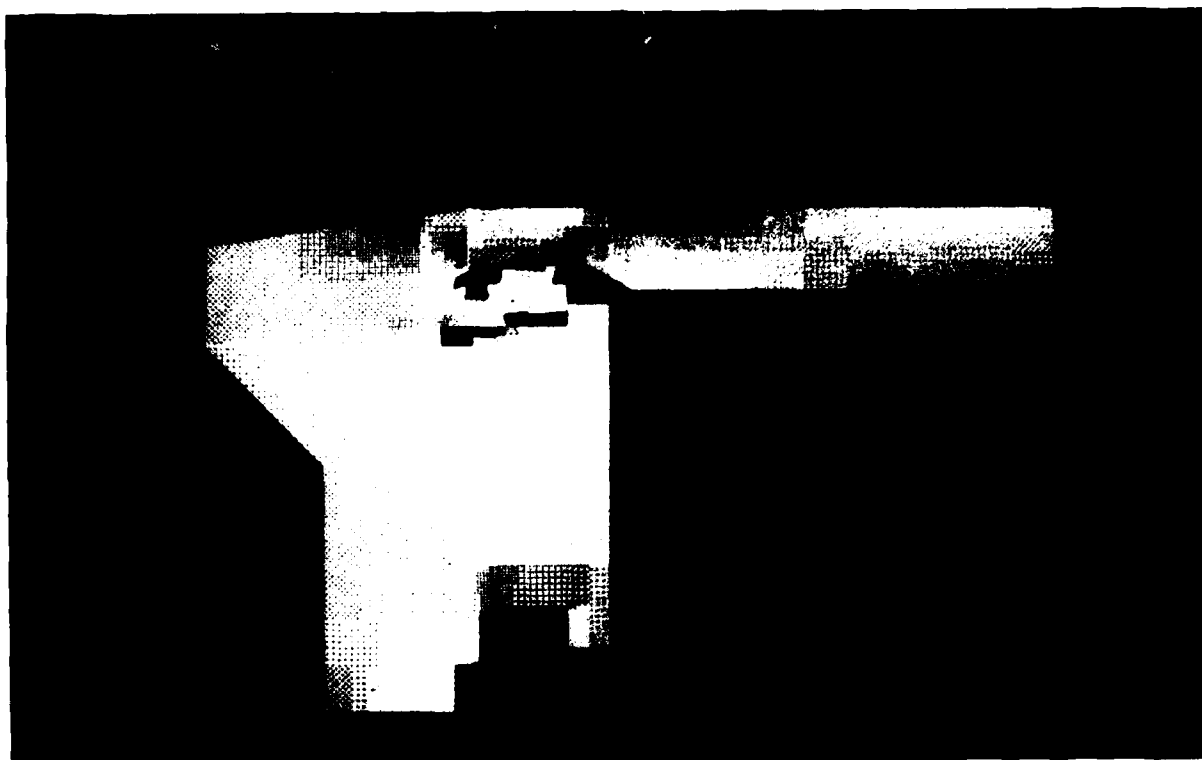


Figure 5. Compressive Axial Stresses

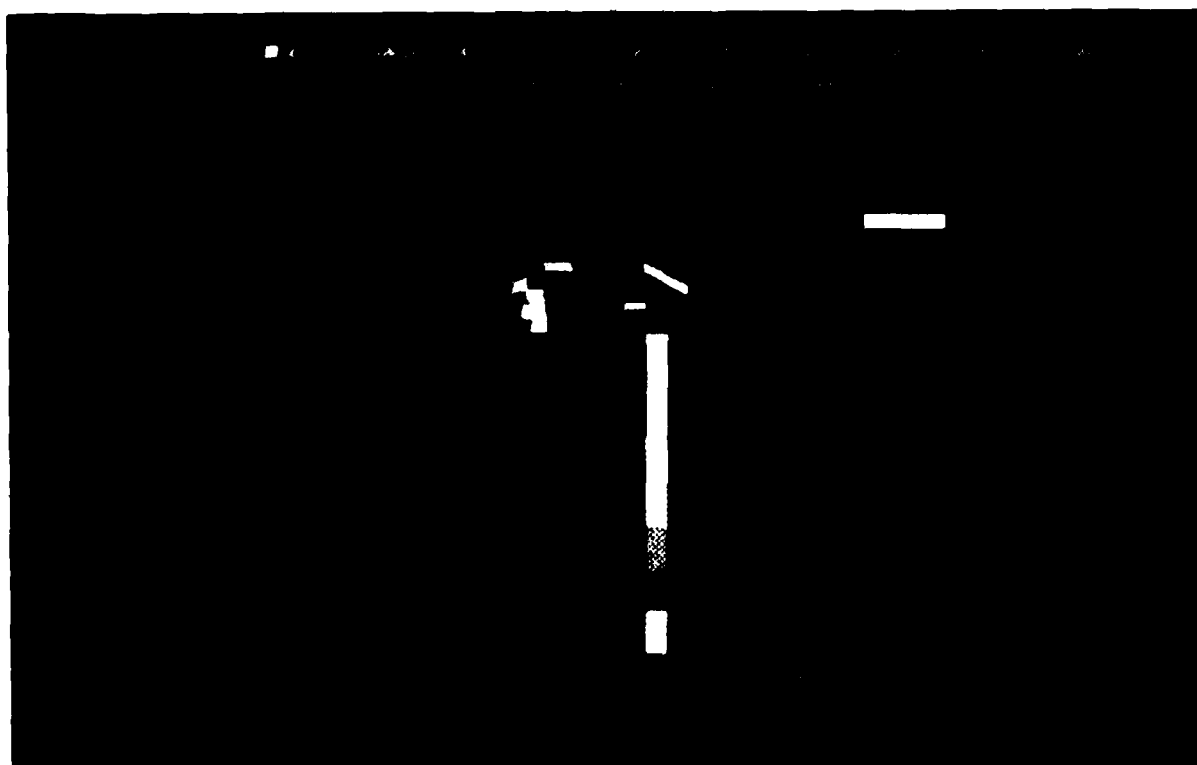


Figure 6. Tensile Radial Stresses

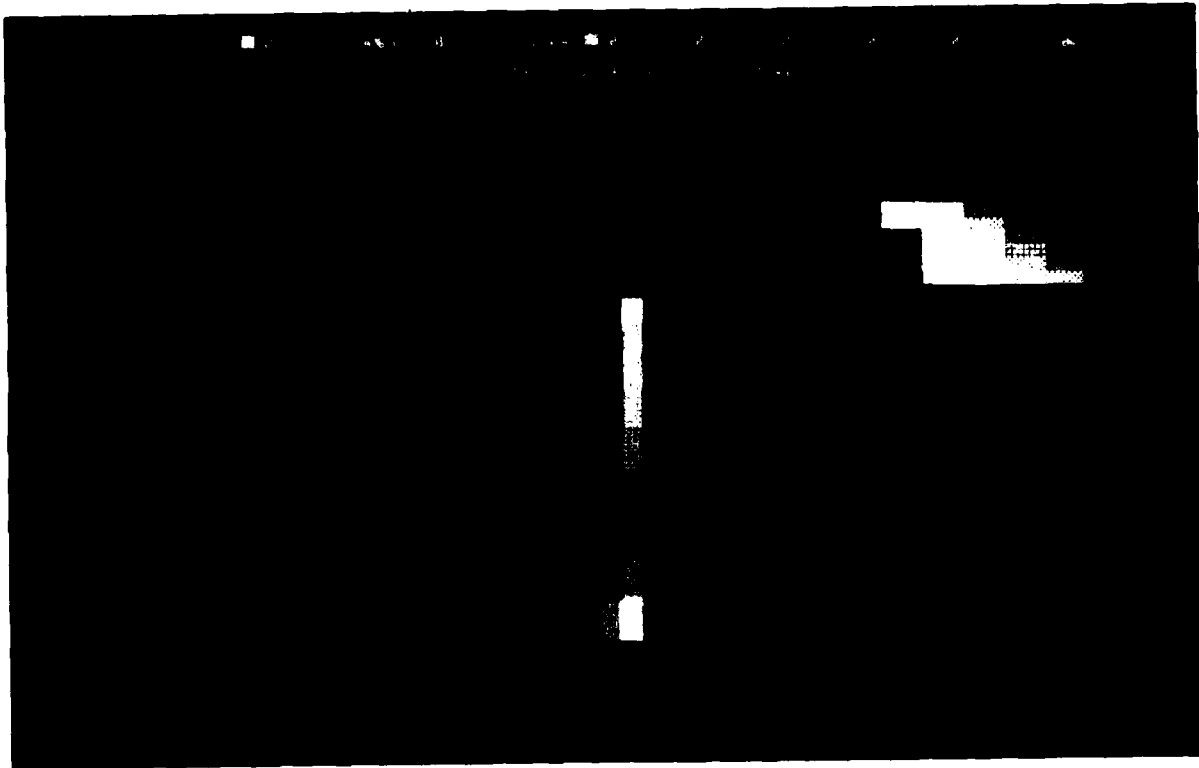


Figure 7. Tensile Hoop Stresses

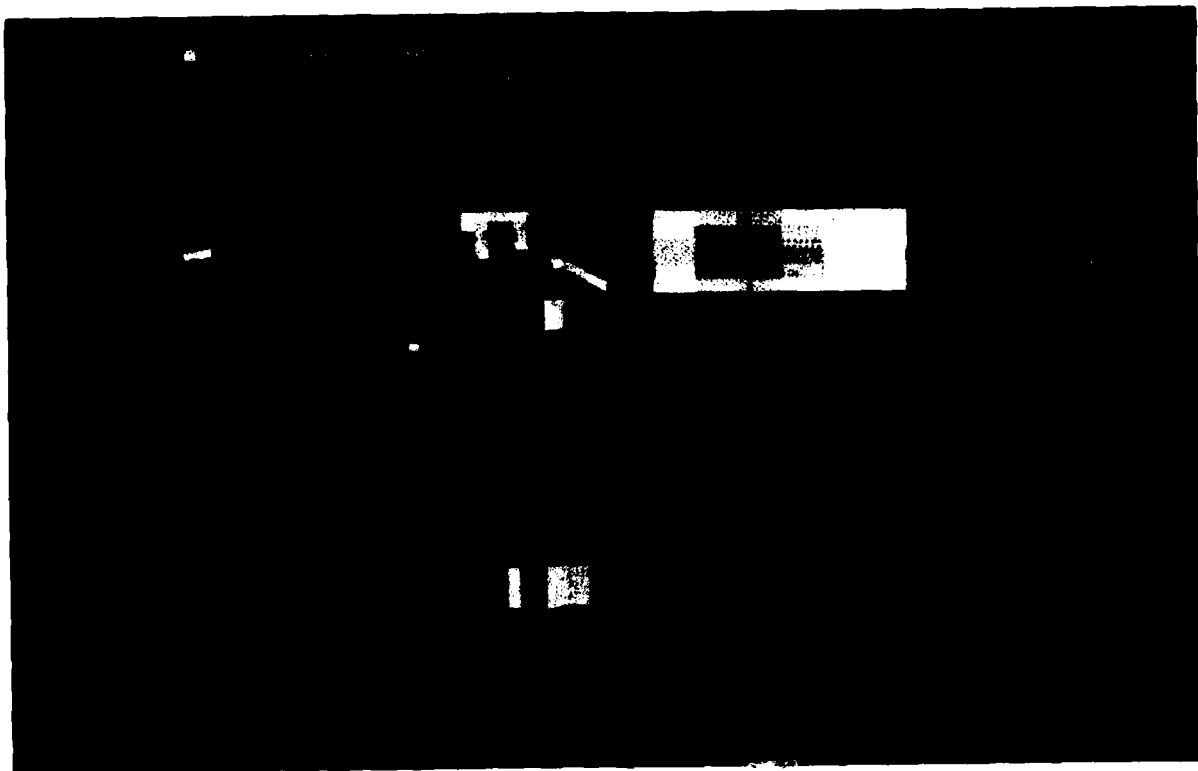


Figure 8. Positive Shear Stresses

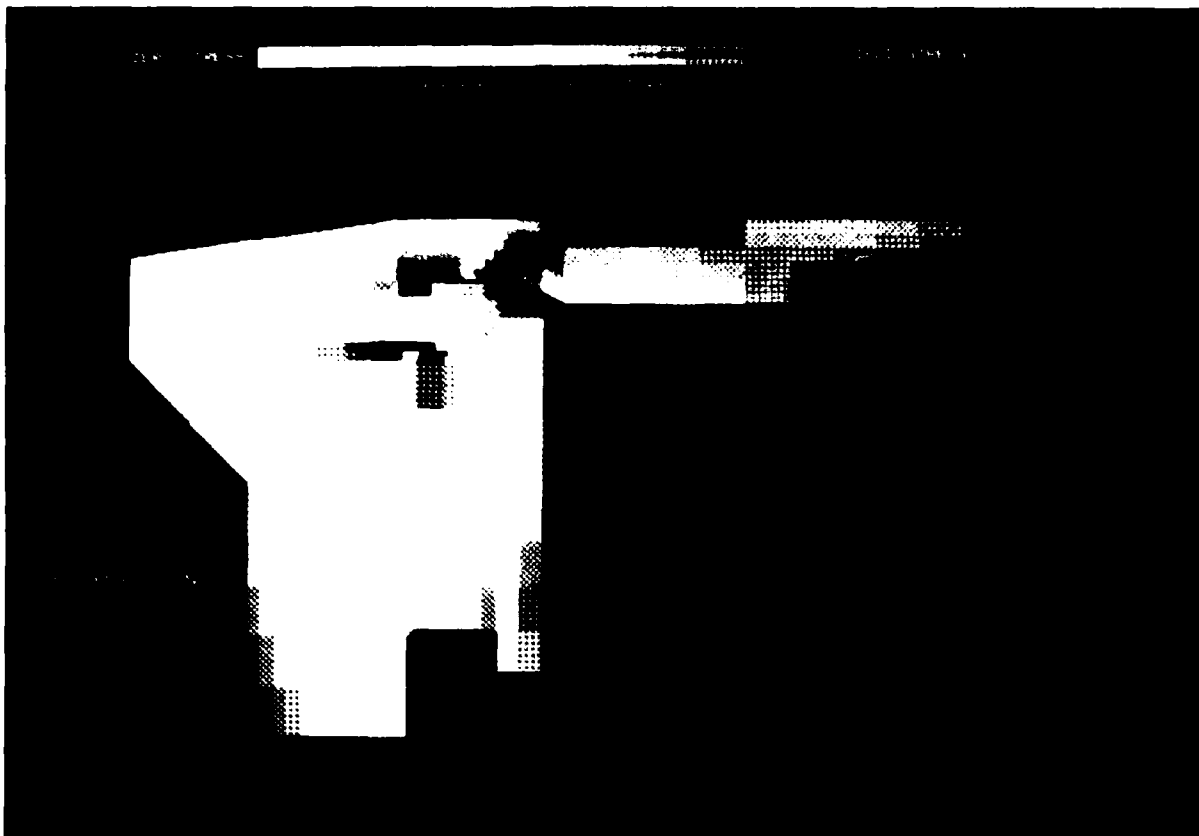


Figure 9. Effective (Von Mises) Stress

REFERENCES

1. Jones, R.M., Crouse, J.G., "SAAS II Finite Element Stress Analysis of Axisymmetric Solids with Orthotropic, Temperature Dependent Material Properties," Aerospace Corporation, San Bernadino, CA, September 1968.
2. Bender, J.M., Burns, B.P., "Use of the Finite Element Method of Stress Analysis as an Aid in the Design of Large and Small Caliber Projectiles," Proceedings of the 2nd Annual ASME Computer Engineering Conference, 1982.
3. Hill, R., The Mathematical Theory of Plasticity, Oxford University Press, London, England, 1950.
4. Thomas, T.Y., Plastic Flow and Fracture in Solids, Academic Press, New York, NY, 1961.
5. Hertzberg, R.W., Deformation and Fracture Mechanics of Engineering Materials, John Wiley & Sons, NY, 1976.

APPENDIX A
PREPPY USER'S GUIDE

USER'S GUIDE FOR PREPPY

1. CREATE A DATA FILE JUST AS IF YOU WERE RUNNING ON THE CDC. THIS CAN BE DONE USING RUFUS. THE TWO TYPES OF RUN STREAMS ARE LISTED IN THE APPENDIX. EACH TYPE HAS A SPECIFIC FUNCTION WHICH WILL BE DISCUSSED LATER. DO NOT INCLUDE THE END-OF-RECORD MARKS.
2. AFTER THE DATA FILE IS CREATED DO A LOAD"PREPPY:D". THE FIRST TIME THROUGH YOUR MENU SELECTION WILL BE "D" FOR DATA FILE. THIS ROUTINE WILL COMPUTE AND GENERATE YOUR GRID. IF YOU ARE HAPPY WITH THE GRID YOU CAN STORE IT AS A "GRID" FILE. ACTUALLY, YOU ARE PLOTTING INTO AN ARRAY WHICH WHEN RECALLED TAKES A FRACTION OF THE TIME TO REPLOT COMPARED TO GENERATING THE GRID. YOUR GRID WILL APPEAR ON THE CRT, HOWEVER YOU ARE GIVEN THE OPTION OF A HARD COPY. THE HARD COPY WILL BE A LARGE PLOT WHICH FITS ON USED COMPUTER PAPER OR LARGE HP PAPER RATHER WELL. PLEASE BEGIN THE NAME OF THE GRID FILE WITH A "G" SUCH AS "RING" BECOMES "GRING" AS A GRID FILE.
3. AFTER EXERCISING YOUR GRID STORAGE OPTION, PREPPY WILL CONTINUE AND BEGIN TO FILL IN THE ELEMENTS WITH A COLOR ACCORDING TO YOUR MATERIAL BLOCK ASSIGNMENT CARDS. KEEP IN MIND THAT GREEN (2), BLUE (4), AND RED (6) PHOTOGRAPH THE BEST. AS AN ATTEMPT TO STANDARDIZE THE COLOR CODING SCHEME, TRY TO RESERVE BLUE, FOR STEEL AND RED, FOR ALUMINUM. YELLOW (1) DOES NOT SHOW UP WELL SO USE IT FOR AIR. SAAS DOES NOT CARE WHAT ORDER THE MATERIAL BLOCK ASSIGNMENT CARDS OR THE MATERIAL INFORMATION CARDS ARE IN. HOWEVER, UNLIKE RUNNING SAAS ON THE CDC PREPPY IS PARTICULAR ON ASSIGNING MATERIAL TO NON-EXISTENT ELEMENTS, SO COLOR IN ONLY THE ELEMENTS YOU HAVE. GRANTED, THIS CREATES A FEW MORE LINES, BUT THE OVERALL TIME SAVINGS IS SIGNIFICANT AND MAKES NO DIFFERENCE TO SAAS ON THE CDC.
4. IF YOU ARE HAPPY WITH THE COLOR CODED GRID, PREPPY WILL ASK YOU IF YOU WANT TO STORE A SUPERGRID. THE SUPER GRID FILE CONTAINS ALL THE INFORMATION NECESSARY FOR RECREATING THE COLOR-CODED GRID QUICKLY, THE NUMBERED ELEMENT GRID, AND THE STRESS PLOTS. IT IS SUGGESTED THAT THE NAME OF THE SUPERGRID FILE START WITH "S" SO THAT IT IS EASILY RECOGNIZED AS SUCH (EXAMPLE: THE SUPERGRID FILE OF "GAGE" BECOMES "SGAGE"). KEEP IN MIND THAT THE 9845 WILL SPEND ABOUT FOUR MINUTES COMPUTING COORDINATES FOR 300 ELEMENT GRID.
5. TO OBTAIN THE GRID FILE SELECT "G" FROM THE PREPPY MENU. ENTER THE NAME OF THE GRID FILE. SELECT THE SCALE: "FULL" MEANS THE ENTIRE FIGURE, "1/2" MEANS THE FIRST HALF, "2/4" MEANS THE SECOND QUARTER ETC, ETC. IF YOU WANT A HARD COPY SELECT THE SIZE OF THE PAPER AND THE SCALE. IF NOT, THE GRID WILL APPEAR ON THE SCREEN.
6. IF YOU WANT A NUMBERED-ELEMENT GRID, YOU MUST HAVE FIRST CREATED A SUPERGRID FILE. SIMPLY ENTER THE NAME OF THE SUPERGRID FILE, THEN SELECT THE SCALE. PLACE AN OVERSIZE SHEET OF PAPER (COMPUTER) ON THE PLATEN. THIS PROGRAM WILL NOT RUN UNLESS THE PLOTTER IS TURNED ON. BECAUSE OF JAGGIES THE NUMERALS DO NOT SHOW UP WELL ON THE CRT.
7. IF YOU ARE NOW READY FOR STRESS PLOTS, YOU MUST HAVE FIRST USED THE LONG RUNSTREAM (APPENDIX). THE THIRD ENTRY ON LINE 14 PROVIDES FOR THE OUTPUT FILE USED BY PREPPY TO GENERATE THE STRESS PLOTS. NOW IS THE TIME TO TRANSFER THE DATA FILE TO THE CDC. DON'T FORGET TO ADD IN THE END-OF-RECORD MARKS BEFORE THE HEADER LINE AND THE END. WHEN THE PROGRAM IS EXECUTED THE OUTPUT FILE (USUALLY STARTED WITH A P) WILL AUTOMATICALLY BE CREATED. THIS FILE MUST BE TRANSFERRED OVER TO THE 9845'S DISK. SELECT "S" FROM THE PREPPY MENU AND FOLLOW THE INSTRUCTIONS. MAKE ABSOLUTELY CERTAIN THAT THE OUTPUT OR P-FILE IS

COMPATIBLE WITH THE SUPERGRID FILE. TO HELP YOU KEEP FILES STRAIGHT USE THE PREPPY LOG BOOK IN RM 107, OR CREATE YOUR OWN SYSTEM. YOU CAN CREATE UP TO NINE STRESS PLOTS FOR EACH RUN: RADIAL, TANGENTIAL OR HOOP, AXIAL SHEAR (ALL IN TENSION(+) OR COMPRESSION(-), AND THE VON MISES OR EFFECTIVE STRESS. FOR THE UNIAXIAL DIRECTIONS THE HIGHEST STRESSED ELEMENT IS THE DARKEST COLORED ONE IN THE COLOR GROUP. ALL OTHER STRESSES ARE NORMALIZED TO THAT VALUE. THE MAGNITUDE OF THAT STRESS IS LISTED IN A KEY AT THE TOP OF THE PLOT. FOR THE EFFECTIVE STRESS ALL STRESSES ARE NORMALIZED WITH RESPECT TO THE YIELD POINT OF THE PARTICULAR MATERIAL INVOLVED. THE DARKEST COLORED ELEMENTS ARE THOSE WHOSE VON MISES STRESS IS VERY NEAR THE YIELD POINT OF THE MATERIAL. SHOULD AN "X" APPEAR ON THE ELEMENT ITS EFFECTIVE STRESS HAS EXCEEDED THE YIELD STRESS BY TWO PER CENT.

8. SHOULD YOU NEED A BLACK-AND-WHITE VERSION OF (?), SELECT "BW" FROM THE MENU. ONCE THE PLOT IS COMPLETED YOU CAN DUMP THE SCREEN ON TO THE DOT MATRIX PRINTER BY EXECUTING A "DUMP GRAPHICS". DON'T FORGET TO LABEL THE COMPONENTS OF THE GRID SINCE YOU NO LONGER HAVE THE COLOR-CODING ADVANTAGE.

PROCEDURE FOR CDC<--->9845 TRANSFERS

1. LOAD "CYBER:D",1 (OR HIT: k3 FROM ANPACK, THEN SELECT: 2, THEN ENTER: PAX THEN MFA OR JUST MFA)
2. TURN ON BLUE BOX.
3. HIT: CONT.
4. LOG IN.
5. HIT: k13.
6. HIT: STORE
7. CHANGE "TEST:T14" TO filename:C12
8. CHANGE "SIZE=010" TO "SIZE=300"
9. HIT:STORE
10. ENTER: TRMDEF,PW=81

--- 9845 TO CDC ---

11. ENTER: NEW/LFN1
12. ENTER: TEXT
13. HIT: SHIFT k14
14. HIT: N
15. AFTER UPLOAD HIT: CONTROL T
16. HIT: CONT
17. ENTER: SAVE,LFN1=filename

NOTE: THE ARROW KEYS ONLY APPEAR TO TO WORK WHEN TALKING WITH THE CDC. YOU MUST USE THE SPACEBAR OR BACKSPACE.

--- CDC TO 9845 ---

11. HIT: SHIFT k12
12. ENTER: GET filename
13. ENTER: ASSIGN,TT,B
14. TYPE: COPY,filename,B
15. HIT: SHIFT k15
16. HIT: CONT
17. AFTER FILE IS READ IN
HIT: SHIFT k15

POPULAR XEDIT COMMANDS

Pn: PRINTS n LINES
 Nn: MOVES POINTER n LINES
 Dn: DELETES n LINES STARTING AT CURRENT POINTER POSITION
 T: MOVES POINTER TO TOP OF FILE
 B: MOVES POINTER TO BOTTOM OF FILE
 L/string/: LOCATES FIRST OCCURANCE OF string
 WR: WRITES EOR MARK ABOVE CURRENT POINTER POSITION
 DR: DELETES THE EOR MARK
 C/string1/string2/n: CHANGES string1 TO string2 n TIMES (1 IS DEFAULT)

APPENDIX

SHORT RUNSTREAM:

JAMES,STMFZ,T800,P5.
ACCOUNT,account.
ATTACH,SAASII,ID=KOKINAKID.
BEGIN,RUNSAAS,SAASII,PL=150000,SHORT=YES.
JIM BENDER B390 ROOM 107 X6116

SAMPLE FINITE ELEMENT GRID

100	-2	9	90	0	72	15768
5	9		8.		.05	

SAMPLE FINITE ELEMENT GRID

22	54	71	1	18			
1	1	0.000	0.690	6	1	1.490	0.690
6	1	1.490	0.690	9	1	2.200	0.000
9	1	2.200	0.000	22	1	2.812	0.000
22	1	2.812	0.000	22	8	2.992	1.253
22	8	2.992	1.253	22	12	3.033	1.538

LONG RUNSTREAM:

JAMES,STMFZ,T900,P5.
ACCOUNT,account.
NDFILE(1)
COPYSP,INPUT,OUTPUT.
REWIND,INPUT.
FILE,TAPE10,RT=Z,BT=C,FL=80.
BEGIN,ATTACH,PLOTLIB.
ATTACH,LGO,SAASII,SHORTLGO,ID=KATHY,PW=BRUCE,MR=1.
LGO,PL=100000.
EXIT,U.
REWIND,TAPE9.
REWIND,TAPE10.
COPY,TAPE9,OUTPUT.
SAVEPF,TAPE10,Pfile,CH=PD902B,PN=PD,TY=REPLACE,UN=name,UP=passwd,ST=MFA.
BEGIN,PLOT,CALCOMP,TAPE3.
EXIT.
BEGIN,PLOT,CALCOMP,TAPE3.

JIM BENDER B390 RM107 X6116

SAMPLE FINITE ELEMENT GRID

100	-2	7	37	0	72.	32.	32.	0
5	9		20.		0.10			

SAMPLE FINITE ELEMENT GRID

24	55	48	2	14				
1	1	.000	0.500	24	1	1.062	1.350	.000 3.426 4
24	1	1.062	1.350	24	11	1.062	1.900	1
24	11	1.062	1.900	24	15	1.062	2.650	1
24	15	1.062	2.650	24	30	1.062	5.860	1
24	34	1.062	6.610	24	48	1.062	10.350	1

APPENDIX B
PROGRAM LISTING

```

10  PRINTER IS 16
20  OPTION BASE 1
30  ! .....
31  ! :
32  ! :
40  ! :   PROGRAM: PREPPY, WRITTEN BY JAMES M. BENDER MSB, IBD, BRL ON
50  ! :   NOVEMBER 6, 1981. THIS SECTION OF THE PROGRAM GENERATES THE
60  ! :   GRID FROM THE RAW DATA FILE AND CREATES THE GRID FILE AND THE
70  ! :   SUPERGRID FILE FOR LATER USE. USER'S MANUALS ARE AVAILABLE FOR
80  ! :   USE OF THE PROGRAM ON THE hp9845 COLOR MICRO COMPUTERS.
81  ! :
82  ! :
90  ! :
100 ! :
110 ! :   JUL 19, 1982   MAR 19, 1984
120 ! :   SEP 7, 1982   MAY 6, 1984
130 ! :   FEB 1, 1983   MAY 30, 1984
140 ! :   MAY 16, 1983   JUL 31, 1984
150 ! :   AUG 13, 1983   MAR 25, 1985
160 ! :   OCT 25, 1983   AUG 29, 1985
170 ! :   JAN 30, 1984
171 ! :
180 ! .....
190  INTEGER Ncode,Material,Imin,Imax,Jmin,Jmax,Code
200  COM Ar(26,101),Az(26,101),Ncode(26,101),Elem(900,11),Material(26,101)
210  COM Nmel(100),Nemax(100),Nemin(100),Npmin(100),Npmax(100)
220  COM Numtc,Elemex,Yield(10)
230  COM Imin(100),Imax(100),Jmin(26),Jmax(26),Maxi,Maxj,Nmt1,Nbc
240  COM Numnp,Numel,Nummat
250  COM R(1000),Code(1000),Xr(1000),Z(1000),Xz(1000)
260  COM Kp,Rp(250),Zp(250)
270  COM Nele(26)
280  COM Ilow,Ihigh,Jlow,Jhigh
290  COM Npp,Nseg
300  COM File$(15),Line$(81),Que$,P$
310  DIM Line$(200)(81)
320  PRINT PAGE
330  PRINT "   Welcome to PREPPY. Please select from the menu below."
340  PRINT
350  PRINT "Choice           Meaning           Description"
360  PRINT
370  PRINT "  \D/               Data File           File from which basic grid"
380  PRINT "                  is derived."
390  PRINT
400  PRINT "  \G/               Grid File           Stored picture of the wire"
410  PRINT "                  frame grid."
420  PRINT
430  PRINT "  \S/               Supergrid File       Contains the information"
440  PRINT "                  necessary for plotting color-"
450  PRINT "                  coded grids and stress plots."
460  PRINT
470  PRINT "  \BW/              Black and White     Enables stress plots to be"
480  PRINT "                  Plots                 plotted in black and white on"
490  PRINT "                  the dot matrix printer"
500  PRINT
510  PRINT "  \EN/              Element Numbers     Sequentially numbers elements"
520  PRINT "                  on large paper on the plotter"
530  INPUT "Enter Selection",Type$
540  PRINT PAGE

```

```

550 IF Type$="G" THEN LOAD "GRID:D",1
560 IF Type$="S" THEN LOAD "PREP1:D",1
570 IF Type$="BW" THEN LOAD "PREP2:D",1
580 IF Type$="EN" THEN LOAD "ELNUM:D",1
590 INPUT "Which Data file would you like to access?";File$
600 PRINT "You have accessed ";File$
610 File$=File$&":C12"
620 ASSIGN #1 TO File$
630 ! *****
640 ! * MESH CONTROL INFORMATION *
650 ! *****
660 READ #1;Line$
670 READ #1;Line$
680 READ #1;Line$
690 Run=16
700 IF Line$[1,3]="ATT" THEN Run=3
710 FOR I=1 TO Run
720 READ #1;Line$(I)
730 NEXT I
740 READ #1;Line$
750 Numtc=VAL(Line$[6,10])
760 IF Numtc=-2 THEN Numtc=1
770 Nummat=VAL(Line$[11,15])
780 Numpc=VAL(Line$[16,20])
790 Numsc=VAL(Line$[21,25])
800 READ #1;Line$
810 READ #1;Line$
820 READ #1;Line$
830 Maxi=VAL(Line$[1,5])
840 Maxj=VAL(Line$[6,10])
850 Nseg=VAL(Line$[11,15])
860 Nbc=VAL(Line$[16,20])
870 Nmtl=VAL(Line$[21,25])
880 IF P$="Z" THEN GOTO 930
890 INPUT "Do you want an input listing?(Y/N)";Que$
900 DISP " * Reading in Mesh Data *"
910 IF Que$="Y" THEN PRINTER IS 0
920 IF Que$="Y" THEN PRINT "Max I =";Maxi;" Max J =";Maxj;" # Line Seg
ment cards =";Nseg
921 IF Que$="Y" THEN PRINT
922 IF Que$="Y" THEN PRINT " I1 J1 R1 Z1 I2 J2 R2 Z2 I3
J3 R3 Z3 Iption"
930 ! *****
940 ! * INITIALIZE *
950 ! *****
960 Kp=1
970 Iseg=-1
980 Pi=PI
990 MAT Ncode=ZER
1000 MAT Ar=ZER
1010 MAT Az=ZER
1020 MAT Jmax=ZER
1030 MAT Jmin=(Maxj)
1040 MAT Imin=(Maxi)
1050 MAT Imax=ZER
1060 MAT Material=ZER
1070 MAT Elem=ZER
1080 ! *****
1090 ! LINE SEGMENT CARDS
1100 ! *****
1110 Iseg=Iseg+1
1120 IF Iseg=0 THEN 1190
1130 IF (Iption<=3) OR (Iption=6) THEN GOTO 1190
1140 Rp(Kp)=R3
1150 Zp(Kp)=Z3
1160 GOTO 1190

```

```

1170 Rp(Kp)=R2
1180 Zp(Kp)=Z2
1190 IF Iseg=Nseg THEN GOTO Interior
1200 Ic=3
1210 I1=I2=I3=J1=J2=J3=R1=R2=R3=Z1=Z2=Z3=0
1220 READ #1;Line$
1230 I1=VAL(Line$[1,3])
1240 J1=VAL(Line$[4,6])
1250 R1=VAL(Line$[7,14])
1260 Z1=VAL(Line$[15,22])
1270 Iption=VAL(Line$[67,71])
1280 IF Iption=0 THEN Next_ic
1290 I2=VAL(Line$[23,25])
1300 J2=VAL(Line$[26,28])
1310 R2=VAL(Line$[29,36])
1320 Z2=VAL(Line$[37,44])
1330 IF (Iption<>4) AND (Iption<>3) AND (Iption<>13) THEN Next_ic
1340 R3=VAL(Line$[51,58])
1350 Z3=VAL(Line$[59,66])
1360 IF Iption=4 THEN Next_ic
1370 I3=VAL(Line$[45,47])
1380 J3=VAL(Line$[48,50])
1390 Next_ic: Ic=Ic+1
1400 IF (Que$="N") OR (P$="Z") THEN GOTO 1430
1410 PRINT USING Image;I1,J1,R1,Z1,I2,J2,R2,Z2,I3,J3,R3,Z3,Iption
1420 Image:IMAGE 1X,DDD,1X,DDD,1X,DD.DDD,1X,DD.DDD,1X,DDD,1X,DDD,1X,DD.DDD,1X,DD
.DDD,1X,DDD,1X,DDD,1X,DDD.DDD,1X,DDD.DDD,3X,DD
1430 IF Iption=0 THEN GOTO Diagonal
1440 IF Iption=11 THEN GOTO 1680
1450 IF (Iption=5) OR (Iption=1) THEN Straight
1460 IF Iption=2 THEN GOTO Diagonal
1470 IF Iption=13 THEN GOTO Diagonal
1480 Rp(Kp)=R1
1490 Zp(Kp)=Z1
1500 GOTO Diagonal
1510 !
1520 ! ***** POINTS *****
1530 !
1540 Rp(Kp)=R1
1550 Zp(Kp)=Z1
1560 Kp=Kp+1
1570 IF Iseg+1<Nseg THEN GOTO Diagonal
1580 Rp(Kp)=Rp(1)
1590 Zp(Kp)=Zp(1)
1600 GOTO Diagonal
1610 Straight: ! ***** FOR IPTION = 1 *****
1620 !
1630 Rp(Kp)=R1
1640 Zp(Kp)=Z1
1650 Rp(Kp+1)=R2
1660 Zp(Kp+1)=Z2
1670 Kp=Kp+2
1680 IF Iption=11 THEN Iption=1
1690 !
1700 Diagonal: ! ***** FOR IPTION = 0,2 or 13 *****
1710 !
1720 IF I1=-1 THEN GOTO Interior
1730 IF Iption=13 THEN Ipt=13
1740 IF Iption=13 THEN Iption=3
1750 Iption=Iption+1
1760 Ar(I1,J1)=R1
1770 Az(I1,J1)=Z1
1780 Ncode(I1,J1)=1
1790 CALL Mnimx(I1,J1)
1800 ON Iption GOTO 1110,1840,1840,Circle,Circle,1840
1810 ! *****

```

```

1820 ! GENERATE STRAIGHT LINES ON BOUNDARY
1830 ! *****
1840 Di=ABS(I2-I1)
1850 Dj=ABS(J2-J1)
1860 Ar(I2,J2)=R2
1870 Az(I2,J2)=Z2
1880 Ncode(I2,J2)=1
1890 CALL Mnimx(I2,J2)
1900 Istrt=I1
1910 Istp=I2
1920 Jstrt=J1
1930 Jstp=J2
1940 Diff=MAX(Di,Dj)
1950 Iter=Diff-1
1960 Inc=0
1970 Jinc=0
1980 IF I2<>I1 THEN Inc=(I2-I1)/ABS(I2-I1)
1990 IF J2<>J1 THEN Jinc=(J2-J1)/ABS(J2-J1)
2000 Kappa=1
2010 IF (I2<>I1) AND (J2<>J1) AND (Iption<>3) THEN Kappa=2
2020 IF Kappa=2 THEN Diff=Diff*2
2030 Rinc=(R2-R1)/Diff
2040 Zinc=(Z2-Z1)/Diff
2050 !
2060 ! ***** CHECK FOR INPUT ERROR *****
2070 !
2080 IF (Kappa<>2) OR (Di=Dj) THEN GOTO 2130
2090 GOTO 1110
2100 !
2110 ! ***** INTERPOLATE *****
2120 !
2130 I=I1
2140 J=J1
2150 FOR M=1 TO Iter
2160 IF (Iter=0) AND (Iption=2) THEN GOTO 2550
2170 IF (Iter=0) AND (Iption=6) THEN GOTO 2550
2180 IF Kappa=2 THEN GOTO 2280
2190 Iold=I
2200 I=I+Inc
2210 Jold=J
2220 J=J+Jinc
2230 Ar(I,J)=Ar(Iold,Jold)+Rinc
2240 Az(I,J)=Az(Iold,Jold)+Zinc
2250 CALL Mnimx(I,J)
2260 Ncode(I,J)=1
2270 GOTO 2550
2280 IF (I1>I2) AND (Iption=2) THEN GOTO 2430
2290 IF (I1<I2) AND (Iption=6) THEN GOTO 2430
2300 Iold=I
2310 I=I+Inc
2320 Ar(I,J)=Ar(Iold,J)+Rinc
2330 Az(I,J)=Az(Iold,J)+Zinc
2340 Ncode(I,J)=1
2350 CALL Mnimx(I,J)
2360 Jold=J
2370 J=J+Jinc
2380 Ar(I,J)=Ar(I,Jold)+Rinc
2390 Az(I,J)=Az(I,Jold)+Zinc
2400 Ncode(I,J)=1
2410 CALL Mnimx(I,J)
2420 GOTO 2550
2430 Jold=J
2440 J=J+Jinc
2450 Ar(I,J)=Ar(I,Jold)+Rinc
2460 Az(I,J)=Az(I,Jold)+Zinc
2470 Ncode(I,J)=1

```

```

2480 CALL Mnimx(I,J)
2490 Iold=I
2500 I=I+Iinc
2510 Ar(I,J)=Ar(Iold,J)+Rinc
2520 Az(I,J)=Az(Iold,J)+Zinc
2530 Ncode(I,J)=1
2540 CALL Mnimx(I,J)
2550 NEXT M
2560 IF Kappa=1 THEN GOTO 1110
2570 IF (I1>I2) AND (Iption=2) THEN GOTO 2640
2580 IF (I1<I2) AND (Iption=6) THEN GOTO 2640
2590 Iold=I
2600 I=I+Iinc
2610 Ar(I,J)=Ar(Iold,J)+Rinc
2620 Az(I,J)=Az(Iold,J)+Zinc
2630 GOTO 2680
2640 Jold=J
2650 J=J+Jinc
2660 Ar(I,J)=Ar(I,Jold)+Rinc
2670 Az(I,J)=Az(I,Jold)+Zinc
2680 Ncode(I,J)=1
2690 CALL Mnimx(I,J)
2700 GOTO 1110
2710 ! *****
2720 ! * GENERATE CIRCULAR ARCS ON BOUNDARY *
2730 ! *****
2740 Circle: !
2750 Ar(I2,J2)=R2
2760 Az(I2,J2)=Z2
2770 Ncode(I2,J2)=1
2780 CALL Mnimx(I2,J2)
2790 IF Iption=5 THEN GOTO 3060
2800 !
2810 ! ***** FIND CENTER OF CIRCLE *****
2820 !
2830 Ar(I3,J3)=R3
2840 Az(I3,J3)=Z3
2850 Ncode(I3,J3)=1
2860 CALL Mnimx(I3,J3)
2870 Slac=(Z2-Z1)/(R2-R1)
2880 Slbf=-1/Slac
2890 Slce=(Z3-Z2)/(R3-R2)
2900 Sldf=-1/Slce
2910 !
2920 ! ***** CHECK FOR INPUT ERROR *****
2930 !
2940 IF ABS(Slac-Slce)>.001 THEN GOTO 2960
2950 GOTO 1110
2960 R4=R1+(R2-R1)/2
2970 Z4=Z1+(Z2-Z1)/2
2980 R5=R2+(R3-R2)/2
2990 Z5=Z2+(Z3-Z2)/2
3000 Bbf=Z4-Slbf*R4
3010 Bdf=Z5-Sldf*R5
3020 Rc=(Bbf-Bdf)/(Sldf-Slbf)
3030 Zc=Slbf*Rc+Bbf
3040 Kappa=1
3050 GOTO 3090
3060 Kappa=2
3070 Rc=R3
3080 Zc=Z3
3090 Istrt=I1
3100 Istp=I2
3110 Jstrt=J1
3120 Jstp=J2
3130 Rstrt=R1

```

```

3140 Rstp=R2
3150 Zstrt=Z1
3160 Zstp=Z2
3170 CALL Angle(Rstrt,Zstrt,Rc,Zc,Ang1)
3180 CALL Angle(Rstp,Zstp,Rc,Zc,Ang2)
3190 IF (ABS(Ang2)<=.00001) AND (Ang1>PI) THEN Ang2=2*PI
3200 IF (ABS(Ang1)<=.00001) AND (Ang2>PI) THEN Ang1=2*PI
3210 !
3220 !          ***** FIND ANGULAR INCREMENT *****
3230 !
3240 Di=ABS(Istp-Istrt)
3250 Dj=ABS(Jstp-Jstrt)
3260 Iinc=0
3270 Jinc=0
3280 IF Istrt<>Istp THEN Iinc=(Istp-Istrt)/ABS(Istp-Istrt)
3290 IF Jstrt<>Jstp THEN Jinc=(Jstp-Jstrt)/ABS(Jstp-Jstrt)
3300 Lamda=1
3310 IF (Iinc<>0) AND (Jinc<>0) THEN Lamda=2
3320 Diff=MAX(Di,Dj)
3330 Iter=Diff-1
3340 IF Lamda=2 THEN Diff=2*Diff
3350 IF Ang2-Ang1>PI THEN Ang2=Ang2-2*PI
3360 IF Ang2-Ang1<-PI THEN Ang2=Ang2+2*PI
3370 Delphi=(Ang2-Ang1)/Diff
3380 !
3390 !          ***** CHECK FOR INPUT ERROR *****
3400 !
3410 IF (Lamda<>2) OR (Di=Dj) THEN GOTO 3430
3420 GOTO 1110
3430 Io=Istrt
3440 Jo=Jstrt
3450 !
3460 !          ***** INTERPOLATE *****
3470 !
3480 FOR M=1 TO Iter
3490 IF Lamda=2 THEN GOTO 3600
3500 I=Io+Iinc
3510 J=Jo+Jinc
3520 CALL Mnimx(I,J)
3530 Ncode(I,J)=1
3540 CALL Circles(Ang1,Delphi,Rstrt,Zstrt,Rc,Zc,I,J)
3550 IF Ipt=13 THEN GOTO 3770
3560 Zp(Kp)=Az(I,J)
3570 Rp(Kp)=Ar(I,J)
3580 Kp=Kp+1
3590 GOTO 3770
3600 I=Io+Iinc
3610 J=Jo
3620 Ncode(I,J)=1
3630 CALL Mnimx(I,J)
3640 CALL Circles(Ang1,Delphi,Rstrt,Zstrt,Rc,Zc,I,J)
3650 IF Ipt=13 THEN GOTO 3690
3660 Zp(Kp)=Az(I,J)
3670 Rp(Kp)=Ar(I,J)
3680 Kp=Kp+1
3690 J=Jo+Jinc
3700 Ncode(I,J)=1
3710 CALL Mnimx(I,J)
3720 CALL Circles(Ang1,Delphi,Rstrt,Zstrt,Rc,Zc,I,J)
3730 IF Ipt=13 THEN GOTO 3770
3740 Zp(Kp)=Az(I,J)
3750 Rp(Kp)=Ar(I,J)
3760 Kp=Kp+1
3770 Io=I
3780 Jo=J
3790 NEXT M

```

```

3800 IF Lamda<>2 THEN GOTO 3890
3810 I=Io+Iinc
3820 Ncode(I,J)=1
3830 CALL Mnimx(I,J)
3840 CALL Circles(Ang1,Delphi,Rstrt,Zstrt,Rc,Zc,I,J)
3850 IF Ipt=13 THEN GOTO 3890
3860 Zp(Kp)=Az(I,J)
3870 Rp(Kp)=Ar(I,J)
3880 Kp=Kp+1
3890 IF Kappa=2 THEN GOTO 1110
3900 Istrt=I2
3910 Istp=I3
3920 Jstrt=J2
3930 Jstp=J3
3940 Rstrt=R2
3950 Rstp=R3
3960 Zstrt=Z2
3970 Zstp=Z3
3980 Kappa=2
3990 IF Iption=5 THEN GOTO 4040
4000 IF Ipt=13 THEN GOTO 4040
4010 Rp(Kp)=R2
4020 Zp(Kp)=Z2
4030 Kp=Kp+1
4040 GOTO 3170
4050 ! *****
4060 ! *          CALCULATE COORDINATES OF INTERIOR POINTS          *
4070 ! *****
4080 Interior:PRINTER IS 16
4090 DISP "          * Computing Node Coordinates *"
4100 IF Maxj<=2 THEN GOTO 4300
4110 J2=Maxj-1
4120 FOR N=1 TO 500
4130 Resid=0
4140 FOR J=2 TO J2
4150 I1=Imin(J)+1
4160 I2=Imax(J)-1
4170 FOR I=I1 TO I2
4180 IF Ncode(I,J)=1 THEN GOTO 4240
4190 Dr=(Ar(I+1,J)+Ar(I-1,J)+Ar(I,J+1)+Ar(I,J-1))/4-Ar(I,J)
4200 Dz=(Az(I+1,J)+Az(I-1,J)+Az(I,J+1)+Az(I,J-1))/4-Az(I,J)
4210 Resid=Resid+ABS(Dr)+ABS(Dz)
4220 Ar(I,J)=Ar(I,J)+1.8*Dr
4230 Az(I,J)=Az(I,J)+1.8*Dz
4240 NEXT I
4250 NEXT J
4260 IF N=1 THEN Res1=Resid
4270 IF (N=1) AND (Resid=0) THEN GOTO 4300
4280 IF Resid/Res1<.00001 THEN GOTO 4300
4290 NEXT N
4300 CALL Points(#1)
4310 FOR Ki=1 TO 25
4320 FOR Kj=1 TO 100
4330 IF Ncode(Ki,Kj)=4 THEN GOTO 4350
4340 Ncode(Ki,Kj)=0
4350 NEXT Kj
4360 NEXT Ki
4370 FOR Ki=1 TO 25
4380 FOR Kj=1 TO 100
4390 Ipl=Ki+1
4400 Jpl=Kj+1
4410 Nctest=4
4420 IF Ncode(Ki,Kj)<>4 THEN GOTO 4480
4430 IF (Ipl>26) OR (Jpl>101) THEN GOTO 4480
4440 IF Ncode(Ki,Jpl)=4 THEN Nctest=2
4450 IF Ncode(Ipl,Kj)=4 THEN Nctest=1

```



```

4460 IF (Ncode(Ip1,Kj)=4) AND (Ncode(Ki,Jp1)=4) THEN Nctest=3
4470 Ncode(Ki,Kj)=Nctest
4480 NEXT Kj
4490 NEXT Ki
4500 Ilow=1
4510 Ihigh=25
4520 Jlow=1
4530 Jhigh=100
4540 CALL Plots(#1,F$)
4550     W=1.5
4560     BEEP
4570     WAIT 300/W
4580     BEEP
4590     WAIT 150/W
4600     BEEP
4610     WAIT 150/W
4620     BEEP
4630     WAIT 300/W
4640     BEEP
4650     WAIT 600/W
4660     BEEP
4670     WAIT 300/W
4680     BEEP
4690     PEN 0
4700 END
4710     SUB Mnimx(I,J)
4720     OPTION BASE 1
4730     INTEGER Ncode,Material,Imin,Imax,Jmin,Jmax,Code
4740     COM Ar(26,101),Az(26,101),Ncode(26,101),Elem(900,11),Material(26,101)
4750     COM Nmel(100),Nemax(100),Nemin(100),Npmin(100),Npmax(100)
4760     COM Numtc,Elemex,Yield(10)
4770     COM Imin(100),Imax(100),Jmin(26),Jmax(26),Maxi,Maxj,Nmt1,Nbc
4780     COM Numnp,Numel,Nummat
4790     COM R(1000),Code(1000),Xr(1000),Z(1000),Xz(1000)
4800     COM Kp,Rp(250),Zp(250)
4810     COM Nele(26)
4820     COM Ilow,Ihigh,Jlow,Jhigh
4830     COM Npp,Nseg
4840     COM File$(15),Line$(81),Que$,P$
4850     IF J<Jmin(I) THEN Jmin(I)=J
4860     IF J>Jmax(I) THEN Jmax(I)=J
4870     IF I<Imin(J) THEN Imin(J)=I
4880     IF I>Imax(J) THEN Imax(J)=I
4890     SUBEXIT
4900     SUBEND
4910     SUB Points(#1)
4920     OPTION BASE 1
4930     INTEGER Ncode,Material,Imin,Imax,Jmin,Jmax,Code
4940     COM Ar(26,101),Az(26,101),Ncode(26,101),Elem(900,11),Material(26,101)
4950     COM Nmel(100),Nemax(100),Nemin(100),Npmin(100),Npmax(100)
4960     COM Numtc,Elemex,Yield(10)
4970     COM Imin(100),Imax(100),Jmin(26),Jmax(26),Maxi,Maxj,Nmt1,Nbc
4980     COM Numnp,Numel,Nummat
4990     COM R(1000),Code(1000),Xr(1000),Z(1000),Xz(1000)
5000     COM Kp,Rp(250),Zp(250)
5010     COM Nele(26)
5020     COM Ilow,Ihigh,Jlow,Jhigh
5030     COM Npp,Nseg
5040     COM File$(15),Line$(81),Que$,P$
5050     Zero=.0000001
5060 ! *****
5070 ! *           ESTABLISH NODAL POINT INFORMATION           *
5080 ! *****
5090     Nel=0
5100     Nodsum=0
5110     FOR J=1 TO Maxj

```

```

5120 Nstart=Imin(J)
5130 Nstop=Imax(J)
5140 FOR I=Nstart TO Nstop
5150 Nodsum=Nodsum+1
5160 NEXT I
5170 NEXT J
5180 Nelsum=0
5190 Jjmax=Maxj-1
5200 FOR Jj=1 TO Jjmax
5210 Nstop=MIN(Imax(Jj),Imax(Jj+1))-1
5220 Nstart=MAX(Imin(Jj),Imin(Jj+1))
5230 FOR Ii=Nstart TO Nstop
5240 Nelsum=Nelsum+1
5250 NEXT Ii
5260 NEXT Jj
5270 Numnp=Nodsum
5280 Numel=Nelsum
5290 FOR J=1 TO Maxj
5300 Nstart=Imin(J)
5310 Nstop=Imax(J)
5320 FOR I=Nstart TO Nstop
5330 Np=FNNode(I,J)
5340 R(Np)=Ar(I,J)
5350 Z(Np)=Az(I,J)
5360 NEXT I
5370 NEXT J
5380 ! *****
5390 ! *          READ AND ASSIGN BOUNDARY CONDITIONS          *
5400 ! *****
5410 ! *          INITIALIZE          *
5420 ! *****
5430 FOR I=1 TO Numnp
5440 Code(I)=0
5450 IF ABS((R(I)<=Zero) AND (Npp=0)) THEN Code(I)=1
5460 Xr(I)=0
5470 Xz(I)=0
5480 NEXT I
5490 IF Nbc=0 THEN GOTO 5680
5500 FOR Ibcon=1 TO Nbc
5510 READ #1;Line$
5520 I1=VAL(Line$[2,6])
5530 I2=VAL(Line$[7,11])
5540 J1=VAL(Line$[12,16])
5550 J2=VAL(Line$[17,21])
5560 ! Con=VAL(Line$[22,31])
5570 ! Rcon=VAL(Line$[32,41])
5580 ! Zcon=VAL(Line$[42,51])
5590 FOR I=I1 TO I2
5600 FOR J=J1 TO J2
5610 Np=FNNode(I,J)
5620 Code(Np)=Con
5630 Xr(Np)=Rcon
5640 Xz(Np)=Zcon
5650 NEXT J
5660 NEXT I
5670 NEXT Ibcon
5680 FOR J=1 TO Maxj
5690 Nstart=Imin(J)
5700 Nstop=Imax(J)
5710 FOR I=Nstart TO Nstop
5720 Np=FNNode(I,J)
5730 Ncode(I,J)=4
5740 Ar(I,J)=R(Np)
5750 Az(I,J)=Z(Np)
5760 NEXT I

```

```

5770 NEXT J
5780 ! Nbc=Nbc1
5790 SUBEXIT
5800 SUBEND
5810 SUB Angle(R,Z,Rc,Zc,Ang)
5820 OPTION BASE 1
5830 INTEGER Ncode,Material,Imin,Imax,Jmin,Jmax,Code
5840 COM Ar(26,101),Az(26,101),Ncode(26,101),Elem(900,11),Material(26,101)
5850 COM Nmel(100),Nemax(100),Nemin(100),Npmin(100),Npmax(100)
5860 COM Numtc,Elemex,Yield(10)
5870 COM Imin(100),Imax(100),Jmin(26),Jmax(26),Maxi,Maxj,Nmt1,Nbc
5880 COM Numnp,Numel,Nummat
5890 COM R(1000),Code(1000),Xr(1000),Z(1000),Xz(1000)
5900 COM Kp,Rp(250),Zp(250)
5910 COM Nele(26)
5920 COM Ilow,Ihigh,Jlow,Jhigh
5930 COM Npp,Nseg
5940 COM File$(15),Line$(81),Que$,P$
5950 D1=Z-Zc
5960 D2=R-Rc
5970 IF ABS(R-Rc)>.00000001 THEN GOTO 6050
5980 Ang=PI/2
5990 IF D1>.00000001 THEN SUBEXIT
6000 Ang=-Ang
6010 SUBEXIT
6020 !
6030 ! ***** ALLOW CIRCLE TO CROSS AXIS *****
6040 !
6050 Ang=ATN(D1/D2)
6060 IF (D1>=0) AND (D2<0) THEN Ang=Ang+PI
6070 IF (D1<=0) AND (D2<0) THEN Ang=Ang-PI
6080 SUBEXIT
6090 SUBEND
6100 DEF FNNode(I,J) ! ***** THIS IS THE SUBFUNCTION Node *****
6110 OPTION BASE 1
6120 INTEGER Ncode,Material,Imin,Imax,Jmin,Jmax,Code
6130 COM Ar(26,101),Az(26,101),Ncode(26,101),Elem(900,11),Material(26,101)
6140 COM Nmel(100),Nemax(100),Nemin(100),Npmin(100),Npmax(100)
6150 COM Numtc,Elemex,Yield(10)
6160 COM Imin(100),Imax(100),Jmin(26),Jmax(26),Maxi,Maxj,Nmt1,Nbc
6170 COM Numnp,Numel,Nummat
6180 COM R(1000),Code(1000),Xr(1000),Z(1000),Xz(1000)
6190 COM Kp,Rp(250),Zp(250)
6200 COM Nele(26)
6210 COM Ilow,Ihigh,Jlow,Jhigh
6220 COM Npp,Nseg
6230 COM File$(15),Line$(81),Que$,P$
6240 Node=0
6250 FOR Jj=1 TO J
6260 Nstart=Imin(Jj)
6270 Nstop=Imax(Jj)
6280 FOR Ii=Nstart TO Nstop
6290 Node=Node+1
6300 IF (Jj=J) AND (Ii=I) THEN RETURN Node
6310 NEXT Ii
6320 NEXT Jj
6330 RETURN Node
6340 FNEND
6350 SUB Plots(#1,F$)
6360 OPTION BASE 1
6370 INTEGER Ncode,Material,Imin,Imax,Jmin,Jmax,Code
6380 PLOTTER IS "GRAPHICS"
6390 GRAPHICS
6400 BEEP
6410 IF P$="Z" THEN GOTO 6530
6420 INPUT "Do you want to create a Grid File?(Y/N)",R$

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6430 IF R$="N" THEN GOTO 6460
6440 DIM Grid(2000,3)
6450 PLOTTER IS Grid(*)
6460 INPUT "Hard copy(Y/N)",Ans$
6470 IF Ans$="N" THEN GOTO 6530
6480 PEN 1
6490 OUTPUT 7,5;"IP1000,0,15102,11400"
6500 PLOTTER IS "9872A"
6510 PRINT "Prepare platten for LARGE paper then C "
6511 PRINT " O "
6512 PRINT " N "
6513 PRINT " T "
6520 PAUSE
6521 PRINT PAGE
6530 COM Ar(26,101),Az(26,101),Ncode(26,101),Elem(900,11),Material(26,101)
6540 COM Nme1(100),Nemax(100),Nemin(100),Npmin(100),Npmax(100)
6550 COM Numtc,Elemex,Yield(10)
6560 COM Imin(100),Imax(100),Jmin(26),Jmax(26),Maxi,Maxj,Nmt1,Nbc
6570 COM Numnp,Numel,Nummat
6580 COM R(1000),Code(1000),Xr(1000),Z(1000),Xz(1000)
6590 COM Kp,Rp(250),Zp(250)
6600 COM Nele(26)
6610 COM Ilow,Ihigh,Jlow,Jhigh
6620 COM Npp,Nseg
6630 COM File$(15),Lines$(81),Que$,P$
6640 Scale: ! ***** AUTOMATIC SCALING *****
6650 Ihflg=1
6660 Ilflg=1
6670 FOR K=Ilow TO Ihigh
6680 IF Ncode(K,Jhigh)=0 THEN GOTO 6710
6690 Zmax=MAX(Zmax,Az(K,Jhigh))
6700 Ihflg=0
6710 IF Ncode(K,Jlow)=0 THEN GOTO 6740
6720 Zmin=MIN(Zmin,Az(K,Jlow))
6730 Ilflg=0
6740 NEXT K
6750 IF Ihflg=1 THEN GOTO 6930
6760 IF Ilflg=1 THEN GOTO 6950
6770 Ihflg=1
6780 Ilflg=1
6790 FOR K=Jlow TO Jhigh
6800 IF Ncode(Ihigh,K)=0 THEN GOTO 6830
6810 Rmax=MAX(Rmax,Ar(Ihigh,K))
6820 Ihflg=0
6830 IF Ncode(Ilow,K)=0 THEN GOTO 6860
6840 Rmin=MIN(Rmin,Ar(Ilow,K))
6850 Ilflg=0
6860 NEXT K
6870 IF Ihflg=1 THEN GOTO 6970
6880 IF Ilflg=1 THEN GOTO 6990
6890 CALL Full(Zmax,A,B,D)
6900 IF Zmax<=Rmax/.9 THEN CALL Rscale(Rmax,A,B,D)
6910 SCALE A,B,0,D
6920 GOTO 7010
6930 Jhigh=Jhigh-1
6940 GOTO 6650
6950 Jlow=Jlow+1
6960 GOTO 6650
6970 Ihigh=Ihigh-1
6980 GOTO 6770
6990 Ilow=Ilow+1
7000 GOTO 6770
7010 ! ***** PLOT IN THE J-DIRECTION *****
7020 Mouflg=1
7030 Jhml=Jhigh
7040 INTEGER Ki,Kj

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7050 FOR Ki=Ilow TO Ihigh
7060 FOR Kj=Jlow TO Jhml
7070 Ndcodes=Ncode(Ki,Kj)
7080 IF (Ndcodes=3) OR (Ndcodes=2) THEN GOTO 7110
7090 Movflg=1
7100 GOTO 7230
7110 IF Movflg=1 THEN GOTO 7160
7120 Xzj=Az(Ki,Kj+1)
7130 Yri=Ar(Ki,Kj+1)
7140 DRAW Xzj,Yri
7150 GOTO 7230
7160 Movflg=0
7170 Xzj=Az(Ki,Kj)
7180 Yri=Ar(Ki,Kj)
7190 MOVE Xzj,Yri
7200 Xzj=Az(Ki,Kj+1)
7210 Yri=Ar(Ki,Kj+1)
7220 DRAW Xzj,Yri
7230 NEXT Kj
7240 Movflg=1
7250 NEXT Ki
7260 ! ***** PLOT IN THE I-DIRECTION *****
7270 FOR Kj=Jlow TO Jhigh
7280 Ihml=Ihigh
7290 FOR Ki=Ilow TO Ihml
7300 Ndcodes=Ncode(Ki,Kj)
7310 IF (Ndcodes=3) OR (Ndcodes=1) THEN GOTO 7340
7320 Movflg=1
7330 GOTO 7460
7340 IF Movflg=1 THEN GOTO 7390
7350 Xzj=Az(Ki+1,Kj)
7360 Yri=Ar(Ki+1,Kj)
7370 DRAW Xzj,Yri
7380 GOTO 7460
7390 Movflg=0
7400 Xzj=Az(Ki,Kj)
7410 Yri=Ar(Ki,Kj)
7420 MOVE Xzj,Yri
7430 Xzj=Az(Ki+1,Kj)
7440 Yri=Ar(Ki+1,Kj)
7450 DRAW Xzj,Yri
7460 NEXT Ki
7470 Movflg=1
7480 NEXT Kj
7490 IF Ans$="Y" THEN OUTPUT 7,5;"SP0"
7500 IF Ans$="Y" THEN PLOTTER 7,5 IS OFF
7510 IF R$="N" THEN GOTO 7580
7520 PLOTTER Grid(*) IS OFF
7530 INPUT "Enter name of grid file: G _____",Gfiles$
7540 Gfiles$=Gfiles$&"C12"
7550 CREATE Gfiles$,300
7560 ASSIGN #2 TO Gfiles$
7570 PRINT #2;Grid(*)
7580 DIM Element(100,3)
7590 INTEGER Material
7600 DIM Material(Maxi,Maxj)
7610 PRINT PAGE
7620 PRINT "When you are finished viewing the grid press C "
7630 PRINT " O "
7640 PRINT " N "
7650 PRINT " T "
7660 PAUSE
7670 GCLEAR
7680 Pre: PRINT PAGE
7690 IF Que$="Y" THEN PRINTER IS 0
7700 FOR Mat=1 TO Nmt1

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7710      READ #1;Line$
7720      Hue=VAL(Line$[1,5])
7730      Il=VAL(Line$[6,10])
7740      Ih=VAL(Line$[11,15])
7750      Jl=VAL(Line$[16,20])
7760      Jh=VAL(Line$[21,25])
7770      IF Que$="Y" THEN PRINT USING Image3;Hue,Il,Ih,Jl,Jh
7780 Image3:  IMAGE 5(5D)
7790      FOR J=Jl TO Jh-1
7800      FOR I=Il TO Ih-1
7810      IF R$="S" THEN GOTO 7830
7820      IF P$="A" THEN GOTO 7830
7830      Material(I,J)=Hue
7840      Material(I,J)=Hue
7850      PLOTTER IS Element(*)
7860      MOVE Az(I,J),Ar(I,J)
7870      PEN 1
7880      DRAW Az(I+1,J),Ar(I+1,J)
7890      DRAW Az(I+1,J+1),Ar(I+1,J+1)
7900      DRAW Az(I,J+1),Ar(I,J+1)
7910      DRAW Az(I,J),Ar(I,J)
7920      PLOTTER Element(*) IS OFF
7930      Huey=Hue
7940      IF Hue>6 THEN Huey=Hue-4.5
7950      AREA COLOR Huey/6,1,1
7960      MAT PLOT Element,FILL
8030      NEXT I
8040      NEXT J
8050      NEXT Mat
8060      PRINTER IS 16
8070      INPUT "Do you want to create a Supergrid File?(Y/N)",R$
8080      IF R$="Y" THEN GOTO Supergrid
8090      GOTO 8560
8100 Supergrid:
8110 !
8120 ! ***** READ MATERIAL INFORMATION CARDS *****
8130 !
8140      READ #1;Line$
8150      FOR I=1 TO Nummat
8160      READ #1;Line$
8170      Numid=VAL(Line$[1,5])
8180      READ #1;Line$
8190      READ #1;Line$
8200      Yield(Numid)=VAL(Line$[31,40])
8210      NEXT I
8220      FOR J=1 TO Maxj
8230      FOR I=1 TO Maxi
8240      IF Material(I,J)=0 THEN GOTO 8460
8250 !
8260 !      **** Exchange mat'l # for Yield Strength ****
8270 !
8280      FOR L=1 TO 10
8290      IF Material(I,J)=L THEN Material(I,J)=Yield(L)
8300      NEXT L
8310 !
8320 !      **** Create Element Information Array ****
8330 !
8340      Elnum=Elnum+1
8350      Elem(Elnum,1)=Elnum!.....Element #
8360      Elem(Elnum,2)=Material(I,J)!.....Material Yield Strength
8370      Elem(Elnum,3)=Az(I,J)!.....LL-z
8380      Elem(Elnum,4)=Ar(I,J)!.....LL-r
8390      Elem(Elnum,5)=Az(I+1,J)!.....UL-z
8400      Elem(Elnum,6)=Ar(I+1,J)!.....UL-r
8410      Elem(Elnum,7)=Az(I+1,J+1)!.....UR-z
8420      Elem(Elnum,8)=Ar(I+1,J+1)!.....UR-r

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UL  UR
|  | <---Element
LL  LR

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8430      Elem(Elnum,9)=Az(I,J+1)!.....LR-z
8440      Elem(Elnum,10)=Ar(I,J+1)!.....LR-r
8450      Elem(Elnum,11)=Material(I,J)!.....Material I.D.#
8460      NEXT I
8470      NEXT J
8480      Elemax=Elnum
8490      IF R$="N" THEN GOTO 8580
8500      INPUT "Enter name of Supergrid file: S____",Sfile$
8510      Sfile$=Sfile$&"C12"
8520      CREATE Sfile$,Elemax*11/4+1
8530      ASSIGN #2 TO Sfile$
8540      PRINT #2;Elemax
8550      MAT PRINT #2;Elem
8560      BEEP
8570      PRINTER IS 16
8580      PRINT "Would you like a nodal point listing?(Y/N)"
8590      INPUT A$
8600      IF A$="N" THEN GOTO 8780
8610      INPUT "Does the grid contain the I,J origin?(Y/N)",D$
8620      PRINTER IS 0
8630      PRINT USING Image1
8640 Image1:      IMAGE 3X"I",3X"J",7X"R",10X"Z",10X"NP"
8650      FOR K=1 TO Maxj
8660      FOR L=1 TO Maxi
8670      IF (D$="N") AND (K=1) AND (L=1) THEN GOTO 8710
8680      IF ((K<>1) OR (L<>1)) AND (Ar(L,K)=0) AND (Az(L,K)=0) THEN G
OTO 8710
8690      Jim=Jim+1
8700      PRINT USING Image2;L,K,Ar(L,K),Az(L,K),Jim
8710 Image2:      IMAGE 1X,DDD,1X,DDD,5X,DD.DDD,5X,DD.DDD,5X,DDDD
8720      NEXT L
8730      NEXT K
8740      BEEP
8750      WAIT 200
8760      BEEP
8770      WAIT 200
8780      BEEP
8790      SUBEXIT
8800      SUBEND
8810      SUB Circles(Ang1,Delphi,Rstrt,Zstrt,Rc,Zc,I,J)
8820      OPTION BASE 1
8830      INTEGER Ncode,Material,Imin,Imax,Jmin,Jmax,Code
8840      COM Ar(26,101),Az(26,101),Ncode(26,101),Elem(900,11),Material(26,101)
8850      COM Nmel(100),Nemax(100),Nemin(100),Npmin(100),Npmax(100)
8860      COM Numtc,Elemax,Yield(10)
8870      COM Imin(100),Imax(100),Jmin(26),Jmax(26),Maxi,Maxj,Nmt1,Nbc
8880      COM Numnp,Numel,Nummat
8890      COM R(1000),Code(1000),Xr(1000),Z(1000),Xz(1000)
8900      COM Kp,Rp(250),Zp(250)
8910      COM Nele(26)
8920      COM Ilow,Ihigh,Jlow,Jhigh
8930      COM Npp,Nseg
8940      COM File$(15),Line$(81),Que$,P$
8950      ! *****
8960      ! FIND INTERSECTION OF LINE & CIRCLE = NEW R & Z
8970      ! *****
8980      Ang1=Ang1+Delphi
8990      Rr=SQR((Rstrt-Rc)^2+(Zstrt-Zc)^2)
9000      Ar(I,J)=Rc+Rr*COS(Ang1)
9010      Az(I,J)=Zc+Rr*SIN(Ang1)
9020      SUBEXIT
9030      SUBEND
9040      SUB Full(Zmax,A,B,D)
9050      A=Zmin
9060      B=Zmax
9070      D=Zmax/1.23

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9080         SUBEXIT
9090         SUBEND
9100         SUB Rscale(Rmax,A,B,D)
9110             A=Zmin
9120             B=Rmax*1.23*1.2
9130             D=Rmax*1.2
9140         SUBEXIT
9150         SUBEND
9160         SUB Grid1(#2,Gfile$,Grid)
9170         PLOTTER IS "GRAPHICS"
9180         GRAPHICS
9190         SUBEXIT
9200         SUBEND
9210         SUB Grid2(#2,Gfile$,Grid)
9220         INPUT "Enter name of grid file: G _____",Gfile$
9230         Gfile$=Gfile$&"":C12"
9240         CREATE Gfile$,400
9250         ASSIGN #2 TO Gfile$
9260         DIM Grid(1500,3)
9270         PRINT #2;Grid(*)
9280         SUBEXIT
9290         SUBEND

```



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1      ! ***** PROGRAM "PREP1" OF THE PREPPY PACKAGE *****
10     OPTION BASE 1
20     PRINTER IS 16
30     PLOTTER IS "GRAPHICS"
40     GRAPHICS
50     CALL Plots
100    END
110    SUB Plots
120    OPTION BASE 1
130    INPUT "Enter name of Supergrid file:", Sfile$
140    DISP "* Reading in Supergrid File: "; Sfile$
150    Sfile$ = Sfile$ & ".C12"
160    ASSIGN #1 TO Sfile$
170    DIM Elem(850, 11)
180    READ #1; Elemax
190    REDIM Elem(Elemax, 11)
200    MAT READ #1; Elem
210    MAT SEARCH Elem(*, 7), MAX; Zmax1
211    MAT SEARCH Elem(*, 3), MIN; Zmin1
220    MAT SEARCH Elem(*, 9), MAX; Zmax2
221    MAT SEARCH Elem(*, 5), MIN; Zmin2
230    MAT SEARCH Elem(*, 8), MAX; Rmax1
240    MAT SEARCH Elem(*, 10), MAX; Rmax2
250    Zmax = MAX(Zmax1, Zmax2)
251    Zmin = MIN(Zmin1, Zmin2)
260    Rmax = MAX(Rmax1, Rmax2)
270    DIM Stress$(850)(80)
280    DIM Element(10, 3)
290    SHORT Stress(850, 7)
300    REDIM Stress(Elemax, 7)
310    INPUT "Material plot or Stress plot?(M/S)", Choice$
320    IF Choice$ = "M" THEN GOTO Scalemenu
330    INPUT "Enter name of output file:", Out$
340    Out$ = Out$ & ".C12"
350    ASSIGN #3 TO Out$
360    DISP "                                * Organizing Stress Array *"
370    READ #3; Stress$(1)
380    FOR I = 1 TO Elemax
390    READ #3; Stress$(I)
400    Stress(I, 1) = VAL(Stress$(I)[1, 4])
410    Stress(I, 2) = VAL(Stress$(I)[5, 11])
420    Stress(I, 3) = VAL(Stress$(I)[13, 19])
430    Stress(I, 4) = VAL(Stress$(I)[21, 27])
440    Stress(I, 5) = VAL(Stress$(I)[29, 35])
450    Stress(I, 6) = VAL(Stress$(I)[37, 43])
460    Stress(I, 7) = Elem(I, 11)
470    NEXT I
480 Scalemenu: !
490    PRINT "Scale Menu: FULL"
500    PRINT "          1/2"
510    PRINT "          2/2"
520    PRINT "          1/4"
530    PRINT "          2/4"
540    PRINT "          3/4"
550    PRINT "          4/4"
560    INPUT Menu$
570    PRINT PAGE
580    GCLEAR
590    IF (Zmax > Rmax) AND (Menu$ = "FULL") THEN CALL Full(Zmax, A, B, D)
600    IF (Zmax > Rmax) AND (Menu$ = "1/2") THEN CALL One_half(Zmax, A, B, D)
610    IF (Zmax > Rmax) AND (Menu$ = "2/2") THEN CALL Two_half(Zmax, A, B, D)
620    IF (Zmax > Rmax) AND (Menu$ = "1/4") THEN CALL One_fourth(Zmax, A, B, D)
630    IF (Zmax > Rmax) AND (Menu$ = "2/4") THEN CALL Two_fourth(Zmax, A, B, D)
640    IF (Zmax > Rmax) AND (Menu$ = "3/4") THEN CALL Three_fourth(Zmax, A, B, D)
650    IF (Zmax > Rmax) AND (Menu$ = "4/4") THEN CALL Four_fourth(Zmax, A, B, D)
660    IF .99 * Zmax <= Rmax THEN CALL Rscale(Rmax, A, B, D)

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661 IF (Menu$="FULL") OR (Menu$="1/2") OR (Menu$="1/4") THEN A=Zmin
670 SCALE A,B,0,D
680 IF Choice$="M" THEN GOTO Effective
690 PRINT "Specify Stress Component: R,Z,T,RZ,EFF"
700 INPUT Dir$
701 IF (Menu$="FULL") OR (Menu$="1/2") OR (Menu$="1/4") THEN A=Zmin
710 IF Chartflag=1 THEN SCALE A,B,0,D
720 IF (Dir$<>"R") AND (Dir$<>"Z") AND (Dir$<>"T") AND (Dir$<>"RZ") AN
D (Dir$<>"EFF") THEN PRINT "INVALID ENTRY"
730 IF (Dir$<>"R") AND (Dir$<>"Z") AND (Dir$<>"T") AND (Dir$<>"RZ") AN
D (Dir$<>"EFF") THEN OUTPUT 7,6;"BP7,300,5;BP6,300,5"
740 IF (Dir$<>"R") AND (Dir$<>"Z") AND (Dir$<>"T") AND (Dir$<>"RZ") AN
D (Dir$<>"EFF") THEN GOTO 690
750 IF Dir$<>"EFF" THEN GOTO 790
760 PRINT PAGE
770 PRINT "Component = EFF"
780 GOTO Effective
790 PRINT "Specify Direction: (-/+)"
800 INPUT Ct$
810 PRINT PAGE
820 GCLEAR
830 PRINT "Component = ";Dir$,"Direction = ";Ct$
840 GOTO Other_direction
850 Effective: IF Choice$="S" THEN CALL Chart
851 IF (Menu$="FULL") OR (Menu$="1/2") OR (Menu$="1/4") THEN A=Zmin
860 SCALE A,B,0,D
870 MAT SORT Stress(*,1)
880 FOR I=1 TO Elemax
900 Hue=Elem(I,11)
910 IF Hue=1 THEN 1240!***IF YOU WANT AIR PLOTTED COMMENT THIS LINE
915 IF Choice$="M" THEN GOTO 960
920 Intensity=Stress(I,6)/Elem(I,2)
930 Intense=Intensity
940 IF Intensity>1 THEN Intensity=1
950 IF Intensity<0 THEN Intensity=0
960 IF Hue>6 THEN Hue=Hue-4.5
970 Hue=Hue/6
980 PLOTTER IS Element(*)
990 MOVE Elem(I,3),Elem(I,4)
1000 PEN -1
1010 DRAW Elem(I,5),Elem(I,6)
1020 DRAW Elem(I,7),Elem(I,8)
1030 DRAW Elem(I,9),Elem(I,10)
1040 DRAW Elem(I,3),Elem(I,4)
1050 PLOTTER Element(*) IS OFF
1060 IF Choice$="M" THEN Intensity=1
1070 AREA COLOR Hue,Intensity,1
1080 MAT PLOT Element,FILL
1090 IF Choice$="S" THEN 1170
1100 MOVE Elem(I,3),Elem(I,4)
1110 PEN -1
1120 DRAW Elem(I,5),Elem(I,6)
1130 DRAW Elem(I,7),Elem(I,8)
1140 DRAW Elem(I,9),Elem(I,10)
1150 DRAW Elem(I,3),Elem(I,4)
1160 !
1170 ! ***** ELEMENTS ABOVE YIELD *****
1180 !
1190 IF (Intense<1.02) OR (Dir$<>"EFF") THEN GOTO 1240
1200 MOVE Elem(I,3),Elem(I,4)
1210 DRAW Elem(I,7),Elem(I,8)
1220 MOVE Elem(I,5),Elem(I,6)
1230 DRAW Elem(I,9),Elem(I,10)
1240 NEXT I
1250 !
1260 ! *****

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1270 !
1280     PRINTER IS 16
1290     IF Choice$="M" THEN INPUT "Look at another section?(Y/N)",Lo
ok$
1300     IF Look$="N" THEN 3270
1310     IF Choice$="M" THEN GOTO Scalemenu
1320     INPUT "More data (Y/N)",Huh$
1330     IF Huh$="N" THEN GOTO 3270
1340     PRINT PAGE
1350     PRINT "Stress Component or Output File: SC/OP"
1360     INPUT An$
1370     IF (An$<>"SC") AND (An$<>"OP") THEN PRINT "INVALID ENTRY"
1380     IF (An$<>"SC") AND (An$<>"OP") THEN GOTO 1350
1390     PRINT PAGE
1400     IF An$="SC" THEN GOTO Scalemenu
1410     IF An$="OP" THEN GOTO 330
1420 Other_direction:
1440     DIM One(350,5),Two(850,5),Three(300,5),Four(850,5),Five(300,5),Six(850,
5),Seven(850,5),Eight(300,5),Nine(300,5),Ten(850,5),Maxvals(10,8)
1450     K1=K2=K3=K4=K5=K6=K7=K8=K9=K10=0
1460     MAT SORT Stress(*,7) DES
1470     Loc=Elemex+1
1480     FOR Mat1=1 TO 10
1490     MAT SEARCH Stress(*,7),LOC(=Mat1);Oldloc
1500     IF Oldloc=Elemex+1 THEN 1520
1510     ON Stress(Loc-1,7) GOTO One,Two,Three,Four,Five,Six,Seven,Eight,Nine,Ten
n
1520 ! CONTINUE
1530     NEXT Mat1
1540     GOTO 3140
1550 One: ! *****
1560     REDIM One(Loc-Oldloc,5)
1570     FOR I=Oldloc TO Loc-1
1580     K1=K1+1
1590     FOR J=1 TO 5
1600     One(K1,J)=Stress(I,J)
1610     NEXT J
1620     NEXT I
1630     Loc=Oldloc
1640     FOR K=1 TO 4
1650     MAT SEARCH One(*,K+1),MAX;Maxvals(1,K)
1660     MAT SEARCH One(*,K+1),MIN;Maxvals(1,K+4)
1670     NEXT K
1680     Maxvalmark=1
1690     CALL Directionplot(Elem(*),One(*),K1,Dir$,Ct$,Maxvalmark,Maxvals(*))
1700     GOTO 1520
1710 Two: ! *****
1720     REDIM Two(Loc-Oldloc,5)
1730     FOR I=Oldloc TO Loc-1
1740     K2=K2+1
1750     FOR J=1 TO 5
1760     Two(K2,J)=Stress(I,J)
1770     NEXT J
1780     NEXT I
1790     Loc=Oldloc
1800     FOR K=1 TO 4
1810     MAT SEARCH Two(*,K+1),MAX;Maxvals(2,K)
1820     MAT SEARCH Two(*,K+1),MIN;Maxvals(2,K+4)
1830     NEXT K
1840     Maxvalmark=2
1850     CALL Directionplot(Elem(*),Two(*),K2,Dir$,Ct$,Maxvalmark,Maxvals(*))
1860     GOTO 1520
1870 Three: ! *****
1880     REDIM Three(Loc-Oldloc,5)
1890     FOR I=Oldloc TO Loc-1
1900     K3=K3+1

```

```

1910     FOR J=1 TO 5
1920     Three(K3,J)=Stress(I,J)
1930     NEXT J
1940     NEXT I
1950     Loc=Oldloc
1960     FOR K=1 TO 4
1970     MAT SEARCH Three(*,K+1),MAX;Maxvals(3,K)
1980     MAT SEARCH Three(*,K+1),MIN;Maxvals(3,K+4)
1990     NEXT K
2000     Maxvalmark=3
2010     CALL Directionplot(Elem(*),Three(*),K3,Dir$,Ct$,Maxvalmark,Maxvals(*))
2020     GOTO 1520
2030 Four:! *****
2040     REDIM Four(Loc-Oldloc,5)
2050     FOR I=Oldloc TO Loc-1
2060     K4=K4+1
2070     FOR J=1 TO 5
2080     Four(K4,J)=Stress(I,J)
2090     NEXT J
2100     NEXT I
2110     Loc=Oldloc
2120     FOR K=1 TO 4
2130     MAT SEARCH Four(*,K+1),MAX;Maxvals(4,K)
2140     MAT SEARCH Four(*,K+1),MIN;Maxvals(4,K+4)
2150     NEXT K
2160     Maxvalmark=4
2170     CALL Directionplot(Elem(*),Four(*),K4,Dir$,Ct$,Maxvalmark,Maxvals(*))
2180     GOTO 1520
2190 Five:! *****
2200     REDIM Five(Loc-Oldloc,5)
2210     FOR I=Oldloc TO Loc-1
2220     K5=K5+1
2230     FOR J=1 TO 5
2240     Five(K5,J)=Stress(I,J)
2250     NEXT J
2260     NEXT I
2270     Loc=Oldloc
2280     FOR K=1 TO 4
2290     MAT SEARCH Five(*,K+1),MAX;Maxvals(5,K)
2300     MAT SEARCH Five(*,K+1),MIN;Maxvals(5,K+4)
2310     NEXT K
2320     Maxvalmark=5
2330     CALL Directionplot(Elem(*),Five(*),K5,Dir$,Ct$,Maxvalmark,Maxvals(*))
2340     GOTO 1520
2350 Six:! *****
2360     REDIM Six(Loc-Oldloc,5)
2370     FOR I=Oldloc TO Loc-1
2380     K6=K6+1
2390     FOR J=1 TO 5
2400     Six(K6,J)=Stress(I,J)
2410     NEXT J
2420     NEXT I
2430     Loc=Oldloc
2440     FOR K=1 TO 4
2450     MAT SEARCH Six(*,K+1),MAX;Maxvals(6,K)
2460     MAT SEARCH Six(*,K+1),MIN;Maxvals(6,K+4)
2470     NEXT K
2480     Maxvalmark=6
2490     CALL Directionplot(Elem(*),Six(*),K6,Dir$,Ct$,Maxvalmark,Maxvals(*))
2500     GOTO 1520
2510 Seven:! *****
2520     REDIM Seven(Loc-Oldloc,5)
2530     FOR I=Oldloc TO Loc-1
2540     K7=K7+1
2550     FOR J=1 TO 5

```

```

2560       Seven(K7,J)=Stress(I,J)
2570     NEXT J
2580   NEXT I
2590   Loc=Oldloc
2600   FOR K=1 TO 4
2610     MAT SEARCH Seven(*,K+1),MAX;Maxvals(7,K)
2620     MAT SEARCH Seven(*,K+1),MIN;Maxvals(7,K+4)
2630   NEXT K
2640   Maxvalmark=7
2650   CALL Directionplot(Elem(*),Seven(*),K7,Dir$,Ct$,Maxvalmark,Maxvals(*)
)
2660   GOTO 1520
2670 Eight: ! *****
2680   REDIM Eight(Loc-Oldloc,5)
2690   FOR I=Oldloc TO Loc-1
2700     K8=K8+1
2710     FOR J=1 TO 5
2720       Eight(K8,J)=Stress(I,J)
2730     NEXT J
2740   NEXT I
2750   Loc=Oldloc
2760   FOR K=1 TO 4
2770     MAT SEARCH Eight(*,K+1),MAX;Maxvals(8,K)
2780     MAT SEARCH Eight(*,K+1),MIN;Maxvals(8,K+4)
2790   NEXT K
2800   Maxvalmark=8
2810   CALL Directionplot(Elem(*),Eight(*),K8,Dir$,Ct$,Maxvalmark,Maxvals(*)
)
2820   GOTO 1520
2830 Nine: ! *****
2840   REDIM Nine(Loc-Oldloc,5)
2850   FOR I=Oldloc TO Loc-1
2860     K9=K9+1
2870     FOR J=1 TO 5
2880       Nine(K9,J)=Stress(I,J)
2890     NEXT J
2900   NEXT I
2910   Loc=Oldloc
2920   FOR K=1 TO 4
2930     MAT SEARCH Nine(*,K+1),MAX;Maxvals(9,K)
2940     MAT SEARCH Nine(*,K+1),MIN;Maxvals(9,K+4)
2950   NEXT K
2960   Maxvalmark=9
2970   CALL Directionplot(Elem(*),Nine(*),K9,Dir$,Ct$,Maxvalmark,Maxvals(*)
)
2980   GOTO 1520
2990 Ten: ! *****
3000   REDIM Ten(Loc-Oldloc,5)
3010   FOR I=Oldloc TO Loc-1
3020     K10=K10+1
3030     FOR J=1 TO 5
3040       Ten(K10,J)=Stress(I,J)
3050     NEXT J
3060   NEXT I
3070   FOR K=1 TO 4
3080     MAT SEARCH Ten(*,K+1),MAX;Maxvals(10,K)
3090     MAT SEARCH Ten(*,K+1),MIN;Maxvals(10,K+4)
3100   NEXT K
3110   Maxvalmark=10
3120   CALL Directionplot(Elem(*),Ten(*),K10,Dir$,Ct$,Maxvalmark,Maxvals(*)
)
3130   GOTO 1520
3140   CALL Chart2(Maxvals(*),Dir$,Ct$,Chartflag)
3150   MAT SORT Stress(*,1)
3160 ! *****
3170   INPUT "More Data?(Y/N)",Huh$
3180   IF Huh$="N" THEN GOTO 3270
3190   PRINT PAGE

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3200 PRINT "Stress Component or Output File?(SC/OP)"
3210 INPUT An$
3220 IF (An$<>"SC") AND (An$<>"OP") THEN PRINT "INVALID ENTRY"
3230 IF (An$<>"SC") AND (An$<>"OP") THEN GOTO 3200
3240 PRINT PAGE
3250 IF An$="SC" THEN GOTO Scalemenu
3260 IF An$="OP" THEN GOTO 330
3270 SUBEXIT
3280 SUBEND
3290 SUB Chart
3300 PLOTTER IS "GRAPHICS"
3310 GRAPHICS
3320 FOR I=18 TO 94 STEP 4
3330 MOVE I,99
3340 AREA COLOR 6/6,(I-18)/76,1
3350 RECTANGLE 4,1,FILL
3360 NEXT I
3370 FOR I=18 TO 94 STEP 4
3380 MOVE I,98
3390 AREA COLOR 4/6,(I-18)/76,1
3400 RECTANGLE 4,1,FILL
3410 NEXT I
3420 FOR I=18 TO 94 STEP 4
3430 MOVE I,97
3440 AREA COLOR 2/6,(I-18)/76,1
3450 RECTANGLE 4,.8,FILL
3460 NEXT I
3470 MOVE 0,98
3480 PEN 1
3490 CSIZE 2.5,.6
3500 LABEL "ZERO STRESS"
3510 MOVE 100,98
3520 LABEL "YIELD STRESS"
3530 CSIZE 2.5,1
3540 LONG 5
3550 MOVE 61,94
3560 LABEL "EFFECTIVE STRESS"
3570 LONG 1
3580 PRINT PAGE
3590 SUBEXIT
3600 SUBEND
3610 SUB Full(Zmax,A,B,D)
3620 A=Zmin
3630 B=Zmax
3640 D=Zmax/1.23
3650 SUBEXIT
3660 SUBEND
3670 SUB One_half(Zmax,A,B,D)
3680 A=Zmin
3690 B=Zmax/2
3700 D=Zmax/1.23/2
3710 SUBEXIT
3720 SUBEND
3730 SUB Two_half(Zmax,A,B,D)
3740 A=Zmax/2
3750 B=Zmax
3760 D=Zmax/1.23/2
3770 SUBEXIT
3780 SUBEND
3790 SUB One_fourth(Zmax,A,B,D)
3800 A=Zmin
3810 B=Zmax/4
3820 D=Zmax/1.23/4
3830 SUBEXIT
3840 SUBEND
3850 SUB Two_fourth(Zmax,A,B,D)

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3860      A=Zmax/4
3870      B=Zmax/2
3880      D=Zmax/1.23/4
3890      SUBEXIT
3900      SUBEND
3910      SUB Three_fourth(Zmax,A,B,D)
3920      A=Zmax/2
3930      B=3*Zmax/4
3940      D=Zmax/1.23/4
3950      SUBEXIT
3960      SUBEND
3970      SUB Four_fourth(Zmax,A,B,D)
3980      A=3*Zmax/4
3990      B=Zmax
4000      D=Zmax/1.23/4
4010      SUBEXIT
4020      SUBEND
4030      SUB Rscale(Rmax,A,B,D)
4040      A=0
4050      B=Rmax*1.23*1.2
4060      D=Rmax*1.2
4070      SUBEXIT
4080      SUBEND
4090      SUB Directionplot(Elem(*),Array(*),Kount,Dir$,Ct$,Maxvalmark,Maxvals(*))
4100      OPTION BASE 1
4110      DIM Element(50,3)
4120      IF Dir$="R" THEN Dir=1
4130      IF Dir$="Z" THEN Dir=2
4140      IF Dir$="T" THEN Dir=3
4150      IF Dir$="RZ" THEN Dir=4
4160      Olddir=Dir
4170      IF Ct$="-" THEN Dir=Dir+4
4180      FOR I=1 TO Kount
4190      Elnum=Array(I,1)
4200      Hue=Elem(Elnum,11)
4210      IF Hue=1 THEN 4430
4220      IF Hue>6 THEN Hue=Hue-4.5
4230      Hue=Hue/6
4240      IF Maxvals(Maxvalmark,Dir)=0 THEN GOTO 4290
4250      Intensity=Array(I,Olddir+1)/Maxvals(Maxvalmark,Dir)
4260      IF (Array(I,Olddir+1)<0) AND (Ct$="+") THEN Intensity=0
4270      IF (Array(I,Olddir+1)>0) AND (Ct$="-") THEN Intensity=0
4280      GOTO 4300
4290      Intensity=0
4300      PLOTTER IS Element(*)
4310      Luminosity=1
4320      IF Intensity=0 THEN Luminosity=.15
4330      IF Intensity=0 THEN Intensity=.90
4340      MOVE Elem(Elnum,3),Elem(Elnum,4)
4350      PEN 1
4360      DRAW Elem(Elnum,5),Elem(Elnum,6)
4370      DRAW Elem(Elnum,7),Elem(Elnum,8)
4380      DRAW Elem(Elnum,9),Elem(Elnum,10)
4390      DRAW Elem(Elnum,3),Elem(Elnum,4)
4400      PLOTTER Element(*) IS OFF
4410      AREA COLOR Hue,Intensity,Luminosity
4420      MAT PLOT Element,FILL
4430      NEXT I
4440      SUBEXIT
4450      SUBEND
4460      SUB Chart2(Maxvals(*),Dir$,Ct$,Chartflag)
4470      OPTION BASE 1
4480      PRINT PAGE
4490      SCALE 0,123,0,100
4500      IF Dir$="R" THEN Index=1
4510      IF Dir$="Z" THEN Index=2

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4520 IF Dir$="T" THEN Index=3
4530 IF Dir$="RZ" THEN Index=4
4540 IF Ct$="-" THEN Index=Index+4
4550 MOVE 62,94
4560 CSIZE 2.5,1
4570 LORG 5
4580 IF (Ct$="-") AND (Dir$="R") THEN LABEL "COMPRESSIVE RADIAL STRESS"
4590 IF (Ct$="-") AND (Dir$="Z") THEN LABEL "COMPRESSIVE AXIAL STRESS"
4600 IF (Ct$="-") AND (Dir$="T") THEN LABEL "COMPRESSIVE HOOP STRESS"
4610 IF (Ct$="-") AND (Dir$="RZ") THEN LABEL "NEGATIVE SHEAR STRESS"
4620 IF (Ct$="+") AND (Dir$="R") THEN LABEL "TENSILE RADIAL STRESS"
4630 IF (Ct$="+") AND (Dir$="Z") THEN LABEL "TENSILE AXIAL STRESS"
4640 IF (Ct$="+") AND (Dir$="T") THEN LABEL "TENSILE HOOP STRESS"
4650 IF (Ct$="+") AND (Dir$="RZ") THEN LABEL "POSITIVE SHEAR STRESS"
4660 LORG 1
4670 FOR I=1 TO 10
4680 Maxval=Maxvals(I,Index)
4690 IF (Ct$="-") AND (Maxval>0) THEN Maxval=0
4700 IF (Ct$="+") AND (Maxval<0) THEN Maxval=0
4710 Hue=I
4720 IF Hue>6 THEN Hue=Hue-4.5
4730 Hue=Hue/6
4740 MOVE (I-1)*12.4,98
4750 AREA COLOR Hue,1,1
4760 RECTANGLE 2,2,FILL
4770 MOVE (I-1)*12.4+2.2,98
4780 PEN 1
4790 CSIZE 2.8,1/2
4800 LABEL Maxval
4810 NEXT I
4820 Chartflag=1
4830 SUBEXIT
4840 SUBEND

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1      ! ***** PROGRAM "PREP2" OF THE PREPPY PACKAGE *****
2      ! THIS IS A BLACK & WHITE VERSION OF PREP1
10     OPTION BASE 1
20     PRINTER IS 16
30     PLOTTER IS "GRAPHICS"
40     GRAPHICS
50     CALL Plots
60     END
70     SUB Plots
80     OPTION BASE 1
90     INPUT "Enter name of Supergrid file: ", Sfile$
100    DISP "* Reading in Supergrid File: "; Sfile$
110    Sfile$ = Sfile$ & ".C12"
120    ASSIGN #1 TO Sfile$
130    DIM Elem(800,11)
140    READ #1; Elemax
150    REDIM Elem(Elemax,11)
160    MAT READ #1; Elem
170    MAT SEARCH Elem(*,7), MAX; Zmax1
180    MAT SEARCH Elem(*,9), MAX; Zmax2
190    MAT SEARCH Elem(*,8), MAX; Rmax1
200    MAT SEARCH Elem(*,10), MAX; Rmax2
210    Zmax = MAX(Zmax1, Zmax2)
220    Rmax = MAX(Rmax1, Rmax2)
230    DIM Stress$(800)[80]
240    DIM Element(10,3), Stress(800,7)
250    REDIM Stress(Elemax,7)
260    INPUT "Material plot or Stress plot?(M/S)", Choice$
270    IF Choice$ = "M" THEN GOTO Scalemenu
280    INPUT "Enter name of output file: ", Out$
290    Out$ = Out$ & ".C12"
300    ASSIGN #3 TO Out$
310    DISP "                                * Organizing Stress Array *"
320    READ #3; Stress$(1)
330    FOR I=1 TO Elemax
340    READ #3; Stress$(I)
350    Stress(I,1) = VAL(Stress$(I)[1,4])
360    Stress(I,2) = VAL(Stress$(I)[5,11])
370    Stress(I,3) = VAL(Stress$(I)[13,19])
380    Stress(I,4) = VAL(Stress$(I)[21,27])
390    Stress(I,5) = VAL(Stress$(I)[29,35])
400    Stress(I,6) = VAL(Stress$(I)[37,43])
410    Stress(I,7) = Elem(I,11)
420    NEXT I
430 Scalemenu: !
440    PRINT "Scale Menu: FULL"
450    PRINT "          1/2"
460    PRINT "          2/2"
470    PRINT "          1/4"
480    PRINT "          2/4"
490    PRINT "          3/4"
500    PRINT "          4/4"
510    INPUT Menu$
520    PRINT PAGE
530    GCLEAR
540    IF (Zmax > Rmax) AND (Menu$ = "FULL") THEN CALL Full(Zmax, A, B, D)
550    IF (Zmax > Rmax) AND (Menu$ = "1/2") THEN CALL One_half(Zmax, A, B, D)
560    IF (Zmax > Rmax) AND (Menu$ = "2/2") THEN CALL Two_half(Zmax, A, B, D)
570    IF (Zmax > Rmax) AND (Menu$ = "1/4") THEN CALL One_fourth(Zmax, A, B, D)
580    IF (Zmax > Rmax) AND (Menu$ = "2/4") THEN CALL Two_fourth(Zmax, A, B, D)
590    IF (Zmax > Rmax) AND (Menu$ = "3/4") THEN CALL Three_fourth(Zmax, A, B, D)
600    IF (Zmax > Rmax) AND (Menu$ = "4/4") THEN CALL Four_fourth(Zmax, A, B, D)
610    IF .99 * Zmax <= Rmax THEN CALL Rscale(Rmax, A, B, D)
620    SCALE A, B, 0, D
630    IF Choice$ = "M" THEN GOTO Effective
640    PRINT "Specify Stress Component: R, Z, T, RZ, EFF"

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650      INPUT Dir$
660      IF Chartflag=1 THEN SCALE A,B,0,D
670      IF (Dir$<>"R") AND (Dir$<>"Z") AND (Dir$<>"T") AND (Dir$<>"RZ") AN
D (Dir$<>"EFF") THEN PRINT "INVALID ENTRY"
680      IF (Dir$<>"R") AND (Dir$<>"Z") AND (Dir$<>"T") AND (Dir$<>"RZ") AN
D (Dir$<>"EFF") THEN OUTPUT 7,6;"BP7,300,5;BP6,300,5"
690      IF (Dir$<>"R") AND (Dir$<>"Z") AND (Dir$<>"T") AND (Dir$<>"RZ") AN
D (Dir$<>"EFF") THEN GOTO 640
700      IF Dir$<>"EFF" THEN GOTO 740
710      PRINT PAGE
720      PRINT "Component = EFF"
730      GOTO Effective
740      PRINT "Specify Direction:(-/+)"
750      INPUT Ct$
760      PRINT PAGE
770      GCLEAR
780      PRINT "Component = ";Dir$,"Direction = ";Ct$
790      GOTO Other_direction
800 Effective: IF Choice$="S" THEN CALL Chart
810      SCALE A,B,0,D
820      MAT SORT Stress(*,1)
830      FOR I=1 TO Elemax
840      Hue=Elem(I,11)
850      IF Hue=1 THEN 1190!***IF YOU WANT AIR PLOTTED COMMENT THIS LINE
860      IF Choice$="M" THEN GOTO 910
870      Intensity=Stress(I,6)/Elem(I,2)
880      Intense=Intensity
890      IF Intensity>1 THEN Intensity=1
900      IF Intensity<0 THEN Intensity=0
910      IF Hue>6 THEN Hue=Hue-4.5
920      Hue=Hue/6
930      PLOTTER IS Element(*)
940      MOVE Elem(I,3),Elem(I,4)
950      PEN -1
960      DRAW Elem(I,5),Elem(I,6)
970      DRAW Elem(I,7),Elem(I,8)
980      DRAW Elem(I,9),Elem(I,10)
990      DRAW Elem(I,3),Elem(I,4)
1000     PLOTTER Element(*) IS OFF
1010     IF Choice$="M" THEN Intensity=Hue
1020     AREA COLOR 1,1,Intensity
1030     MAT PLOT Element,FILL
1040     IF Choice$="S" THEN 1120
1050     MOVE Elem(I,3),Elem(I,4)
1060     PEN -1
1070     DRAW Elem(I,5),Elem(I,6)
1080     DRAW Elem(I,7),Elem(I,8)
1090     DRAW Elem(I,9),Elem(I,10)
1100     DRAW Elem(I,3),Elem(I,4)
1110 !
1120 !     ***** ELEMENTS ABOVE YIELD *****
1130 !
1140     IF (Intense<1.02) OR (Dir$<>"EFF") THEN GOTO 1190
1150     MOVE Elem(I,3),Elem(I,4)
1160     DRAW Elem(I,7),Elem(I,8)
1170     MOVE Elem(I,5),Elem(I,6)
1180     DRAW Elem(I,9),Elem(I,10)
1190     NEXT I
1200 !
1210 !     *****
1220 !
1230     PRINTER IS 0
1231     INPUT "DUMP GRAPHICS? (Y/N)",Dg$
1232     IF Dg$="Y" THEN DUMP GRAPHICS
1233     IF Dg$="Y" THEN PRINT
1234     PRINTER IS 16

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1240      IF Choice$="M" THEN INPUT "Look at another section?(Y/N)",Lo
ok$
1250      IF Look$="N" THEN 3210
1260      IF Choice$="M" THEN GOTO Scalemenu
1270      INPUT "More data (Y/N)",Huh$
1280      IF Huh$="N" THEN GOTO 3210
1290      PRINT PAGE
1300      PRINT "Stress Component or Output File: SC/OP"
1310      INPUT An$
1320      IF (An$<>"SC") AND (An$<>"OP") THEN PRINT "INVALID ENTRY"
1330      IF (An$<>"SC") AND (An$<>"OP") THEN GOTO 1300
1340      PRINT PAGE
1350      IF An$="SC" THEN GOTO Scalemenu
1360      IF An$="OP" THEN GOTO 280
1370 Other_direction:
1380      DIM One(350,5),Two(850,5),Three(300,5),Four(850,5),Five(300,5),Six(850,
5),Seven(850,5),Eight(300,5),Nine(300,5),Ten(850,5),Maxvals(10,8)
1390      K1=K2=K3=K4=K5=K6=K7=K8=K9=K10=0
1400      MAT SORT Stress(*,7) DES
1410      Loc=Elemax+1
1420      FOR Mat1=1 TO 10
1430      MAT SEARCH Stress(*,7),LOC(=Mat1);Oldloc
1440      IF Oldloc=Elemax+1 THEN 1460
1450      ON Stress(Loc-1,7) GOTO One,Two,Three,Four,Five,Six,Seven,Eight,Nine,Te
n
1460 ! CONTINUE
1470      NEXT Mat1
1480      GOTO 3080
1490 One: ! *****
1500      REDIM One(Loc-Oldloc,5)
1510      FOR I=Oldloc TO Loc-1
1520      K1=K1+1
1530      FOR J=1 TO 5
1540      One(K1,J)=Stress(I,J)
1550      NEXT J
1560      NEXT I
1570      Loc=Oldloc
1580      FOR K=1 TO 4
1590      MAT SEARCH One(*,K+1),MAX;Maxvals(1,K)
1600      MAT SEARCH One(*,K+1),MIN;Maxvals(1,K+4)
1610      NEXT K
1620      Maxvalmark=1
1630      CALL Directionplot(Elem(*),One(*),K1,Dir$,Ct$,Maxvalmark,Maxvals(*))
1640      GOTO 1460
1650 Two: ! *****
1660      REDIM Two(Loc-Oldloc,5)
1670      FOR I=Oldloc TO Loc-1
1680      K2=K2+1
1690      FOR J=1 TO 5
1700      Two(K2,J)=Stress(I,J)
1710      NEXT J
1720      NEXT I
1730      Loc=Oldloc
1740      FOR K=1 TO 4
1750      MAT SEARCH Two(*,K+1),MAX;Maxvals(2,K)
1760      MAT SEARCH Two(*,K+1),MIN;Maxvals(2,K+4)
1770      NEXT K
1780      Maxvalmark=2
1790      CALL Directionplot(Elem(*),Two(*),K2,Dir$,Ct$,Maxvalmark,Maxvals(*))
1800      GOTO 1460
1810 Three: ! *****
1820      REDIM Three(Loc-Oldloc,5)
1830      FOR I=Oldloc TO Loc-1
1840      K3=K3+1
1850      FOR J=1 TO 5
1860      Three(K3,J)=Stress(I,J)

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1870     NEXT J
1880     NEXT I
1890     Loc=Oldloc
1900     FOR K=1 TO 4
1910     MAT SEARCH Three(*,K+1),MAX;Maxvals(3,K)
1920     MAT SEARCH Three(*,K+1),MIN;Maxvals(3,K+4)
1930     NEXT K
1940     Maxvalmark=3
1950     CALL Directionplot(Elem(*),Three(*),K3,Dir$,Ct$,Maxvalmark,Maxvals(*)
)
1960     GOTO 1460
1970 Four: ! *****
1980     REDIM Four(Loc-Oldloc,5)
1990     FOR I=Oldloc TO Loc-1
2000     K4=K4+1
2010     FOR J=1 TO 5
2020     Four(K4,J)=Stress(I,J)
2030     NEXT J
2040     NEXT I
2050     Loc=Oldloc
2060     FOR K=1 TO 4
2070     MAT SEARCH Four(*,K+1),MAX;Maxvals(4,K)
2080     MAT SEARCH Four(*,K+1),MIN;Maxvals(4,K+4)
2090     NEXT K
2100     Maxvalmark=4
2110     CALL Directionplot(Elem(*),Four(*),K4,Dir$,Ct$,Maxvalmark,Maxvals(*))
2120     GOTO 1460
2130 Five: ! *****
2140     REDIM Five(Loc-Oldloc,5)
2150     FOR I=Oldloc TO Loc-1
2160     K5=K5+1
2170     FOR J=1 TO 5
2180     Five(K5,J)=Stress(I,J)
2190     NEXT J
2200     NEXT I
2210     Loc=Oldloc
2220     FOR K=1 TO 4
2230     MAT SEARCH Five(*,K+1),MAX;Maxvals(5,K)
2240     MAT SEARCH Five(*,K+1),MIN;Maxvals(5,K+4)
2250     NEXT K
2260     Maxvalmark=5
2270     CALL Directionplot(Elem(*),Five(*),K5,Dir$,Ct$,Maxvalmark,Maxvals(*))
2280     GOTO 1460
2290 Six: ! *****
2300     REDIM Six(Loc-Oldloc,5)
2310     FOR I=Oldloc TO Loc-1
2320     K6=K6+1
2330     FOR J=1 TO 5
2340     Six(K6,J)=Stress(I,J)
2350     NEXT J
2360     NEXT I
2370     Loc=Oldloc
2380     FOR K=1 TO 4
2390     MAT SEARCH Six(*,K+1),MAX;Maxvals(6,K)
2400     MAT SEARCH Six(*,K+1),MIN;Maxvals(6,K+4)
2410     NEXT K
2420     Maxvalmark=6
2430     CALL Directionplot(Elem(*),Six(*),K6,Dir$,Ct$,Maxvalmark,Maxvals(*))
2440     GOTO 1460
2450 Seven: ! *****
2460     REDIM Seven(Loc-Oldloc,5)
2470     FOR I=Oldloc TO Loc-1
2480     K7=K7+1
2490     FOR J=1 TO 5
2500     Seven(K7,J)=Stress(I,J)
2510     NEXT J

```

```

2520 NEXT I
2530 Loc=Oldloc
2540 FOR K=1 TO 4
2550 MAT SEARCH Seven(*,K+1),MAX;Maxvals(7,K)
2560 MAT SEARCH Seven(*,K+1),MIN;Maxvals(7,K+4)
2570 NEXT K
2580 Maxvalmark=7
2590 CALL Directionplot(Elem(*),Seven(*),K7,Dir$,Ct$,Maxvalmark,Maxvals(*)
)
2600 GOTO 1460
2610 Eight:! *****
2620 REDIM Eight(Loc-Oldloc,5)
2630 FOR I=Oldloc TO Loc-1
2640 K8=K8+1
2650 FOR J=1 TO 5
2660 Eight(K8,J)=Stress(I,J)
2670 NEXT J
2680 NEXT I
2690 Loc=Oldloc
2700 FOR K=1 TO 4
2710 MAT SEARCH Eight(*,K+1),MAX;Maxvals(8,K)
2720 MAT SEARCH Eight(*,K+1),MIN;Maxvals(8,K+4)
2730 NEXT K
2740 Maxvalmark=8
2750 CALL Directionplot(Elem(*),Eight(*),K8,Dir$,Ct$,Maxvalmark,Maxvals(*)
)
2760 GOTO 1460
2770 Nine:! *****
2780 REDIM Nine(Loc-Oldloc,5)
2790 FOR I=Oldloc TO Loc-1
2800 K9=K9+1
2810 FOR J=1 TO 5
2820 Nine(K9,J)=Stress(I,J)
2830 NEXT J
2840 NEXT I
2850 Loc=Oldloc
2860 FOR K=1 TO 4
2870 MAT SEARCH Nine(*,K+1),MAX;Maxvals(9,K)
2880 MAT SEARCH Nine(*,K+1),MIN;Maxvals(9,K+4)
2890 NEXT K
2900 Maxvalmark=9
2910 CALL Directionplot(Elem(*),Nine(*),K9,Dir$,Ct$,Maxvalmark,Maxvals(*)
)
2920 GOTO 1460
2930 Ten:! *****
2940 REDIM Ten(Loc-Oldloc,5)
2950 FOR I=Oldloc TO Loc-1
2960 K10=K10+1
2970 FOR J=1 TO 5
2980 Ten(K10,J)=Stress(I,J)
2990 NEXT J
3000 NEXT I
3010 FOR K=1 TO 4
3020 MAT SEARCH Ten(*,K+1),MAX;Maxvals(10,K)
3030 MAT SEARCH Ten(*,K+1),MIN;Maxvals(10,K+4)
3040 NEXT K
3050 Maxvalmark=10
3060 CALL Directionplot(Elem(*),Ten(*),K10,Dir$,Ct$,Maxvalmark,Maxvals(*)
)
3070 GOTO 1460
3080 CALL Chart2(Maxvals(*),Dir$,Ct$,Chartflag)
3090 MAT SORT Stress(*,1)
3100 ! *****
3110 INPUT "More Data?(Y/N)",Huh$
3120 IF Huh$="N" THEN GOTO 3210
3130 PRINT PAGE
3140 PRINT "Stress Component or Output File?(SC/OP)"
3150 INPUT An$

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3160     IF (An$<>"SC") AND (An$<>"OP") THEN PRINT "INVALID ENTRY"
3170     IF (An$<>"SC") AND (An$<>"OP") THEN GOTO 3140
3180     PRINT PAGE
3190     IF An$="SC" THEN GOTO Scalemenu
3200     IF An$="OP" THEN GOTO 280
3210     SUBEXIT
3220     SUBEND
3230     SUB Chart
3240     PLOTTER IS "GRAPHICS"
3250     GRAPHICS
3260     FOR I=18 TO 94 STEP 4
3270     MOVE I,97
3280     AREA COLOR 1,1,(I-18)/76
3290     RECTANGLE 4,4,FILL
3300     NEXT I
3310     MOVE 0,98
3320     PEN 1
3330     CSIZE 2.5,.6
3340     LABEL "ZERO STRESS"
3350     MOVE 100,98
3360     LABEL "YIELD STRESS"
3370     CSIZE 2.5
3380     LORG 5
3390     MOVE 61,94
3400     LABEL "EFFECTIVE STRESS  X > 2% ABOVE YIELD"
3410     LORG 1
3420     PRINT PAGE
3430     SUBEXIT
3440     SUBEND
3450     SUB Full(Zmax,A,B,D)
3460     A=0
3470     B=Zmax
3480     D=Zmax/1.23
3490     SUBEXIT
3500     SUBEND
3510     SUB One_half(Zmax,A,B,D)
3520     A=0
3530     B=Zmax/2
3540     D=Zmax/1.23/2
3550     SUBEXIT
3560     SUBEND
3570     SUB Two_half(Zmax,A,B,D)
3580     A=Zmax/2
3590     B=Zmax
3600     D=Zmax/1.23/2
3610     SUBEXIT
3620     SUBEND
3630     SUB One_fourth(Zmax,A,B,D)
3640     A=0
3650     B=Zmax/4
3660     D=Zmax/1.23/4
3670     SUBEXIT
3680     SUBEND
3690     SUB Two_fourth(Zmax,A,B,D)
3700     A=Zmax/4
3710     B=Zmax/2
3720     D=Zmax/1.23/4
3730     SUBEXIT
3740     SUBEND
3750     SUB Three_fourth(Zmax,A,B,D)
3760     A=Zmax/2
3770     B=3*Zmax/4
3780     D=Zmax/1.23/4
3790     SUBEXIT
3800     SUBEND
3810     SUB Four_fourth(Zmax,A,B,D)

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3820      A=3*Zmax/4
3830      B=Zmax
3840      D=Zmax/1.23/4
3850      SUBEXIT
3860      SUBEND
3870      SUB Rscale(Rmax,A,B,D)
3880      A=0
3890      B=Rmax*1.23*1.2
3900      D=Rmax*1.2
3910      SUBEXIT
3920      SUBEND
3930      SUB Directionplot(Elem(*),Array(*),Kount,Dir$,Ct$,Maxvalmark,Maxvals(*))
3940      OPTION BASE 1
3950      DIM Element(10,3)
3960      IF Dir$="R" THEN Dir=1
3970      IF Dir$="Z" THEN Dir=2
3980      IF Dir$="T" THEN Dir=3
3990      IF Dir$="RZ" THEN Dir=4
4000      Olddir=Dir
4010      IF Ct$="-" THEN Dir=Dir+4
4020      FOR I=1 TO Kount
4030      Elnum=Array(I,1)
4040      Hue=Elem(Elnum,11)
4050      IF Hue=1 THEN 4250
4060      IF Hue>6 THEN Hue=Hue-4.5
4070      Hue=Hue/6
4080      IF Maxvals(Maxvalmark,Dir)=0 THEN GOTO 4130
4090      Intensity=Array(I,Olddir+1)/Maxvals(Maxvalmark,Dir)
4100      IF (Array(I,Olddir+1)<0) AND (Ct$="+") THEN Intensity=0
4110      IF (Array(I,Olddir+1)>0) AND (Ct$="-") THEN Intensity=0
4120      GOTO 4140
4130      Intensity=0
4140      PLOTTER IS Element(*)
4150      MOVE Elem(Elnum,3),Elem(Elnum,4)
4160      PEN 1
4170      DRAW Elem(Elnum,5),Elem(Elnum,6)
4180      DRAW Elem(Elnum,7),Elem(Elnum,8)
4190      DRAW Elem(Elnum,9),Elem(Elnum,10)
4200      DRAW Elem(Elnum,3),Elem(Elnum,4)
4210      PLOTTER Element(*) IS OFF
4220      IF Intensity<.08 THEN Intensity=.08
4230      AREA COLOR 1,1,Intensity
4240      MAT PLOT Element,FILL
4250      NEXT I
4260      SUBEXIT
4270      SUBEND
4280      SUB Chart2(Maxvals(*),Dir$,Ct$,Chartflag)
4290      OPTION BASE 1
4300      PRINT PAGE
4310      SCALE 0,123,0,100
4320      IF Dir$="R" THEN Index=1
4330      IF Dir$="Z" THEN Index=2
4340      IF Dir$="T" THEN Index=3
4350      IF Dir$="RZ" THEN Index=4
4360      IF Ct$="-" THEN Index=Index+4
4370      MOVE 62,98.75
4380      CSIZE 2.5,1
4390      LORG 5
4400      IF (Ct$="-") AND (Dir$="R") THEN LABEL "COMPRESSIVE RADIAL STRESS"
4410      IF (Ct$="-") AND (Dir$="Z") THEN LABEL "COMPRESSIVE AXIAL STRESS"
4420      IF (Ct$="-") AND (Dir$="T") THEN LABEL "COMPRESSIVE HOOP STRESS"
4430      IF (Ct$="-") AND (Dir$="RZ") THEN LABEL "NEGATIVE SHEAR STRESS"
4440      IF (Ct$="+") AND (Dir$="R") THEN LABEL "TENSILE RADIAL STRESS"
4450      IF (Ct$="+") AND (Dir$="Z") THEN LABEL "TENSILE AXIAL STRESS"
4460      IF (Ct$="+") AND (Dir$="T") THEN LABEL "TENSILE HOOP STRESS"
4470      IF (Ct$="+") AND (Dir$="RZ") THEN LABEL "POSITIVE SHEAR STRESS"

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4480  LONG 1
4490  MOVE 0,95
4500  CSIZE 2.525
4510  LABEL "MAT #1  MAT #2  MAT #3  MAT #4  MAT #5  MAT #6  MAT #7  MAT #8  MA
T #9  MAT #10"
4520  FOR I=0 TO 9
4530  Maxval=Maxvals(I+1,Index)
4540  IF (Ct$="-") AND (Maxval>0) THEN Maxval=0
4550  IF (Ct$="+") AND (Maxval<0) THEN Maxval=0
4560  MOVE I*12,92
4570  PEN 1
4580  CSIZE 2.8,1/2
4590  LABEL Maxval
4600  NEXT I
4610  INPUT "DUMP GRAPHICS? (Y/N)",Dg$
4611  PRINTER IS 0
4612  IF Dg$="Y" THEN PRINT
4620  IF Dg$="Y" THEN DUMP GRAPHICS
4621  PRINTER IS 16
4630  Chartflag=1
4640  SUBEXIT
4650  SUBEND

```



```

1      ! ***** PROGRAM "GRID" OF THE PREPPY PACKAGE *****
10     OPTION BASE 1
20     PRINTER IS 16
30     INPUT "Enter name of Grid file:",File$
40     Name$=File$
50     File$=File$&"":C12"
60     DIM Plot(2000,3)
70     INPUT "Enter Device:CRT(C) or Plotter(P)",Dev$
80     PLOTTER IS "GRAPHICS"
90     GRAPHICS
100    IF Dev$="C" THEN GOTO 190
110    INPUT "Report(R) Mini(M) Oversize (O)",Size$
120    IF Size$="R" THEN OUTPUT 7,5;"IP1000,0,9000,6467"
130    IF Size$="M" THEN OUTPUT 7,5;"IP3000,4000,5000,5617"
140    IF Size$="O" THEN OUTPUT 7,5;"IP1000,0,15102,11400"
150    PLOTTER IS "9872A"
160    IF Size$="R" THEN INPUT "Viewgraph(V) or Paper(P)",Dp$
170    OUTPUT 7,5;"VS15"
180    IF Dp$="V" THEN OUTPUT 7,5;"VS5"
190    ASSIGN #1 TO File$
200    MAT READ #1;Plot
210    MAT SEARCH Plot(*,1),MAX;Max
211    MAT SEARCH Plot(*,1),MIN;Min
220    MAT SEARCH Plot(*,2),MAX;Mar
230    S=(1-Mar/Max)/2
240    IF Mar>Max THEN Max=Mar*1.2
241    Max=Max-Min
250    GCLEAR
260    INPUT "PLOT MENU: FULL, 1/2, 2/2, 1/4, 2/4, 3/4, 4/4",Menu$
270    IF Menu$="FULL" THEN 290
280    S=S/VAL(Menu$(3))
290    IF Menu$="FULL" THEN SCALE Min,Max,-S*Max,(1-S)*Max
300    IF Menu$="1/2" THEN SCALE Min,Max/2,-S*Max/2,(1-S)*Max/2
310    IF Menu$="2/2" THEN SCALE Max/2,Max,-S*Max/2,(1-S)*Max/2
320    IF Menu$="1/4" THEN SCALE Min,Max/4,-S*Max/4,(1-S)*Max/4
330    IF Menu$="2/4" THEN SCALE Max/4,Max/2,-S*Max/4,(1-S)*Max/4
340    IF Menu$="3/4" THEN SCALE Max/2,3*Max/4,-S*Max/4,(1-S)*Max/4
350    IF Menu$="4/4" THEN SCALE 3*Max/4,Max,-S*Max/4,(1-S)*Max/4
360    MAT PLOT Plot
370    PRINT PAGE
380    SCALE 0,123,0,100
390    MOVE 62,2
400    CSIZE 3.5,1
410    LORG 5
420    LABEL "Grid File = ";Name$
430        W=1.5
440        BEEP
450        WAIT 300/W
460        BEEP
470        WAIT 150/W
480        BEEP
490        WAIT 150/W
500        BEEP
510        WAIT 300/W
520        BEEP
530        WAIT 600/W
540        BEEP
550        WAIT 300/W
560        BEEP
570        PEN 0
580    INPUT "Look at another section?(Y/N)",L$
590    IF L$="Y" THEN GOTO 250
600    END

```

```

1      ! ***** PROGRAM "ELNUM" OF THE PREPPY PACKAGE *****
10     OPTION BASE 1
20     PRINTER IS 16
30     PLOTTER IS "GRAPHICS"
40     GRAPHICS
50     CALL Plots
60     END
70     SUB Plots
80     OPTION BASE 1
90     INPUT "Enter name of Supergrid file: ", Sfile$
100    Sfile$=Sfile$&"C12"
110    ASSIGN #1 TO Sfile$
120    DIM Elem(800,11)
130    READ #1;Elemax
140    REDIM Elem(Elemax,11)
150    MAT READ #1;Elem
160    MAT SEARCH Elem(*,7),MAX;Zmax
170    MAT SEARCH Elem(*,8),MAX;Rmax
180    PRINT "Prepare platen for Large-Size paper, then CONT"
190    PAUSE
200    INPUT "Plot Menu: Full, 1/2, 2/2, 1/4, 2/4, 3/4, 4/4",Menu$
210    IF (Zmax>Rmax) AND (Menu$="FULL") THEN CALL Full(Zmax,A,B,D)
220    IF (Zmax>Rmax) AND (Menu$="1/2") THEN CALL One_half(Zmax,A,B,D)
230    IF (Zmax>Rmax) AND (Menu$="2/2") THEN CALL Two_half(Zmax,A,B,D)
240    IF (Zmax>Rmax) AND (Menu$="1/4") THEN CALL One_fourth(Zmax,A,B,D)
250    IF (Zmax>Rmax) AND (Menu$="2/4") THEN CALL Two_fourth(Zmax,A,B,D)
260    IF (Zmax>Rmax) AND (Menu$="3/4") THEN CALL Three_fourth(Zmax,A,B,D)
270    IF (Zmax>Rmax) AND (Menu$="4/4") THEN CALL Four_fourth(Zmax,A,B,D)
280    IF .99*Zmax<=Rmax THEN CALL Rscale(Rmax,A,B,D)
290    SCALE A,B,0,D
300        OUTPUT 7,5;"IP1000,0,15102,11400"
310        PLOTTER IS "9872A"
320        SCALE A,B,0,D
330        FOR I=1 TO Elemax
340            MOVE Elem(I,3)+E,Elem(I,4)+E
350            PEN 1
360            DRAW Elem(I,5)+E,Elem(I,6)-E
370            DEG
380            DRAW Elem(I,7)-E,Elem(I,8)-E
390            DRAW Elem(I,9)-E,Elem(I,10)+E
400            DRAW Elem(I,3)+E,Elem(I,4)+E
410            Ldir=0
420            LORG 5
430            IF Elem(I,6)-Elem(I,4)>Elem(I,7)-Elem(I,5) THEN Ldir=90
440            LDIR Ldir
450            CSIZE 1
460            Jim=(Elem(I,6)-Elem(I,4))/(B-A)*123
470            Jer=(Elem(I,7)-Elem(I,5))/D*100
480            IF (Ldir=0) AND ((Jim<.85) OR (Jer<2.3)) THEN 540
490            IF (Ldir=90) AND ((Jer<.85) OR (Jim<2.3)) THEN 540
500            Yax=(MAX(Elem(I,6),Elem(I,8))+MIN(Elem(I,4),Elem(I,10)))/2
510            Xax=(MAX(Elem(I,7),Elem(I,9))+MIN(Elem(I,3),Elem(I,5)))/2
520            MOVE Xax,Yax
530            LABEL I
540        NEXT I
550        SUBEXIT
560        SUBEND
570        SUB Full(Zmax,A,B,D)
580            A=0
590            B=Zmax
600            D=Zmax/1.23
610            SUBEXIT
620        SUBEND
630        SUB One_half(Zmax,A,B,D)
640            A=0
650            B=Zmax/2

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```

700      D=Zmax/1.23/2
710      SUBEXIT
720      SUBEND
730      SUB Two_half(Zmax,A,B,D)
740      A=Zmax/2
750      B=Zmax
760      D=Zmax/1.23/2
770      SUBEXIT
780      SUBEND
790      SUB One_fourth(Zmax,A,B,D)
800      A=0
810      B=Zmax/4
820      D=Zmax/1.23/4
830      SUBEXIT
840      SUBEND
850      SUB Two_fourth(Zmax,A,B,D)
860      A=Zmax/4
870      B=Zmax/2
880      D=Zmax/1.23/4
890      SUBEXIT
900      SUBEND
910      SUB Three_fourth(Zmax,A,B,D)
920      A=Zmax/2
930      B=3*Zmax/4
940      D=Zmax/1.23/4
950      SUBEXIT
960      SUBEND
970      SUB Four_fourth(Zmax,A,B,D)
980      A=3*Zmax/4
990      B=Zmax
1000     D=Zmax/1.23/4
1010     SUBEXIT
1020     SUBEND
1030     SUB Rscale(Rmax,A,B,D)
1040     A=0
1050     B=Rmax*1.23*1.2
1060     D=Rmax*1.2
1070     SUBEXIT
1080     SUBEND

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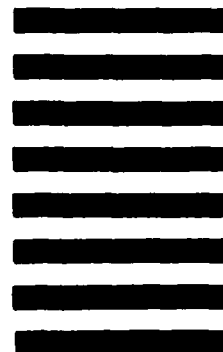


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